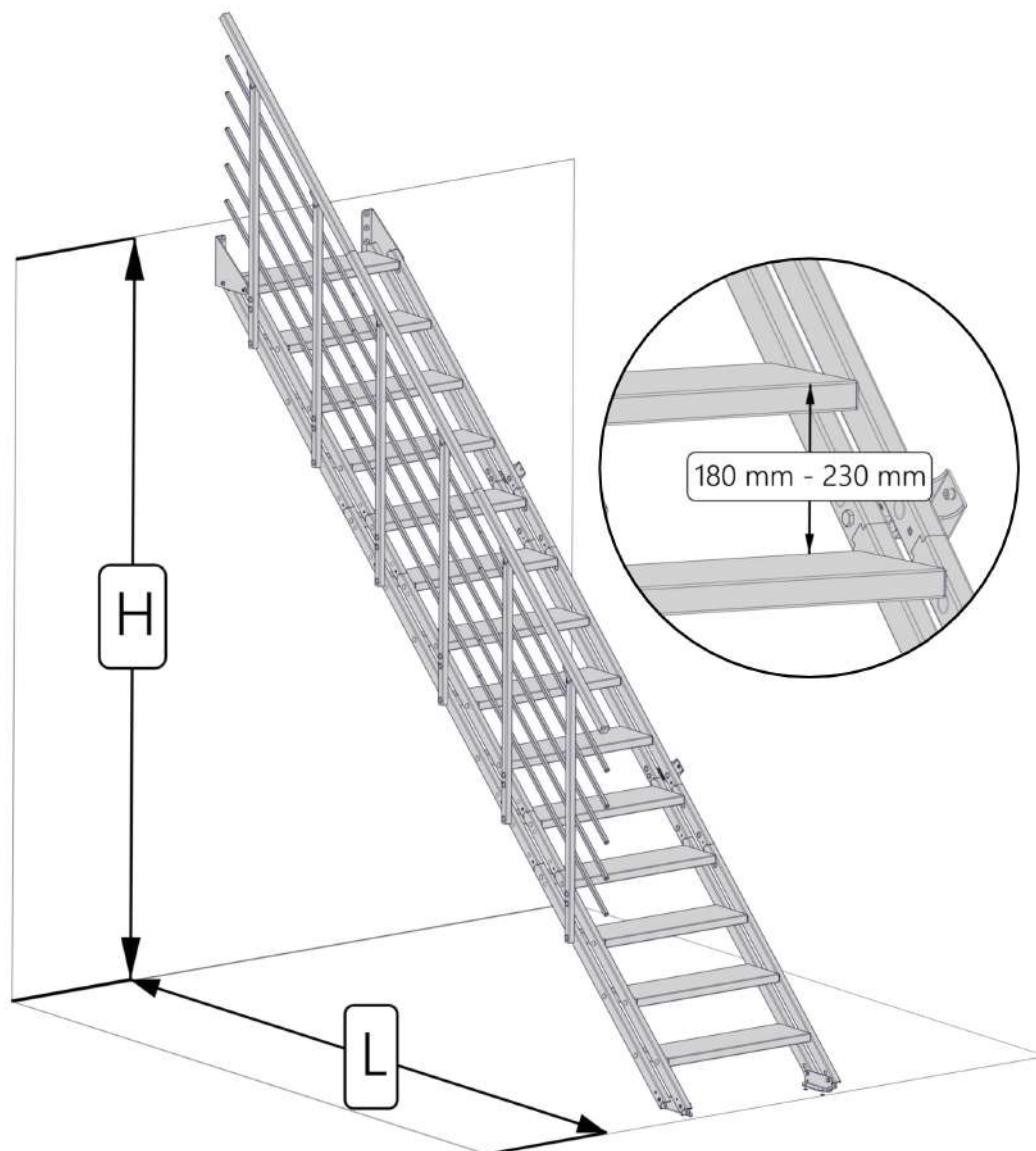
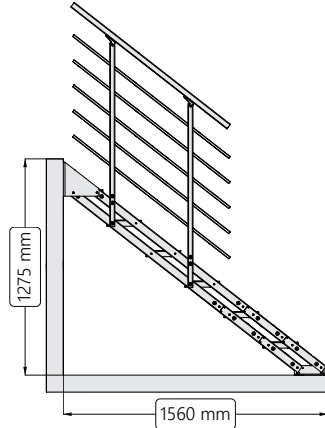
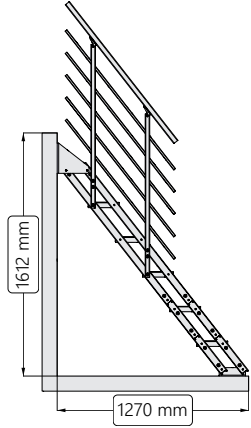


	STEPS	H [mm]	L [mm]	S [mm]
A	6+1	1275 – 1612	1560 – 1270	180 - 230
B	8+1	1635 – 2072	2020 – 1630	180 – 230
	9+1	1815 – 2302	2250 – 1809	180 – 230
	10+1	1995 – 2532	2477 – 1990	180 – 230
C	12+1	2355 – 2992	2937 – 2350	180 – 230
D	13+1	2532 – 3222	3170 – 2530	180 – 230
	14+1	2715 – 3452	3400 - 2710	180 - 230



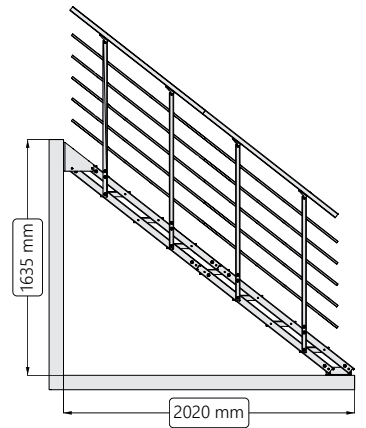
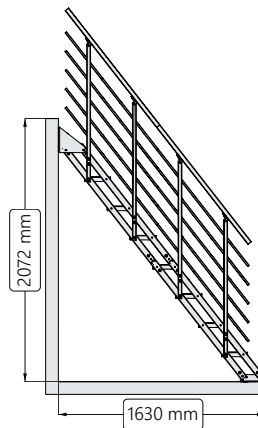
A

6+1 STEPS



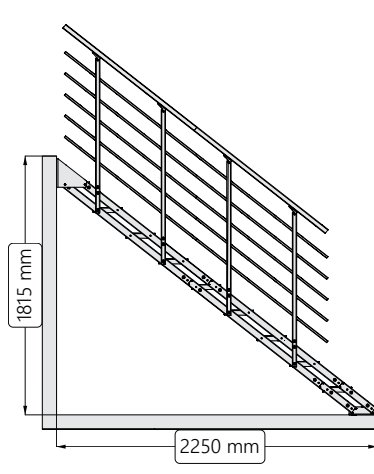
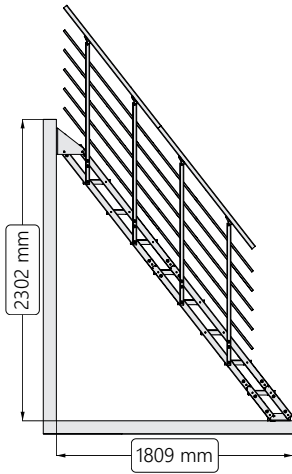
B

8+1 STEPS



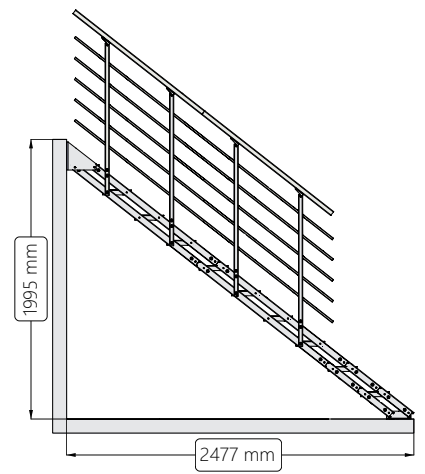
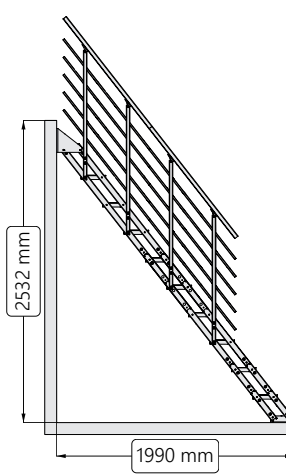
B

9+1 STEPS



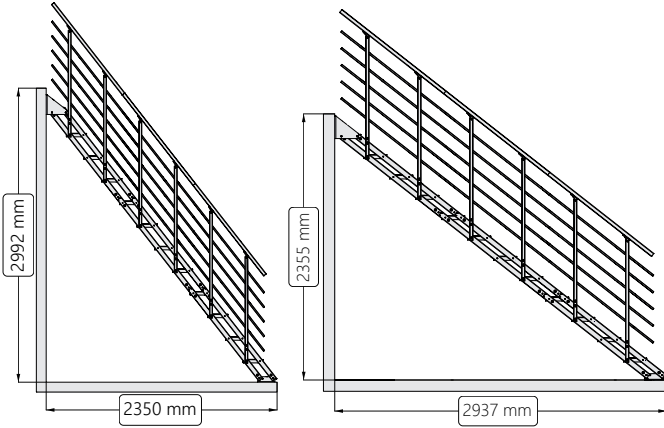
B

10+1 STEPS



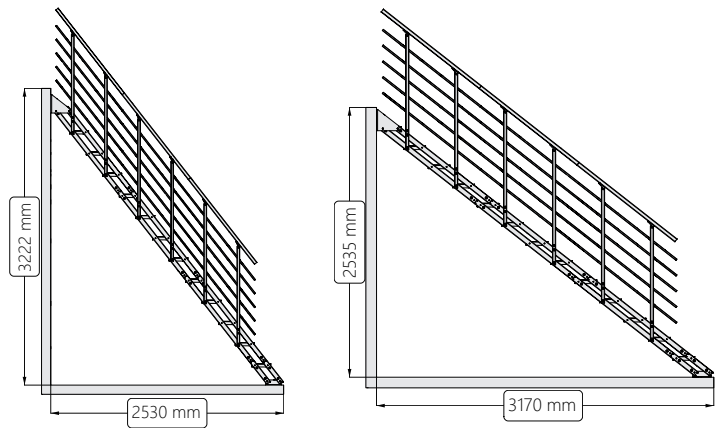
C

12+1 STEPS



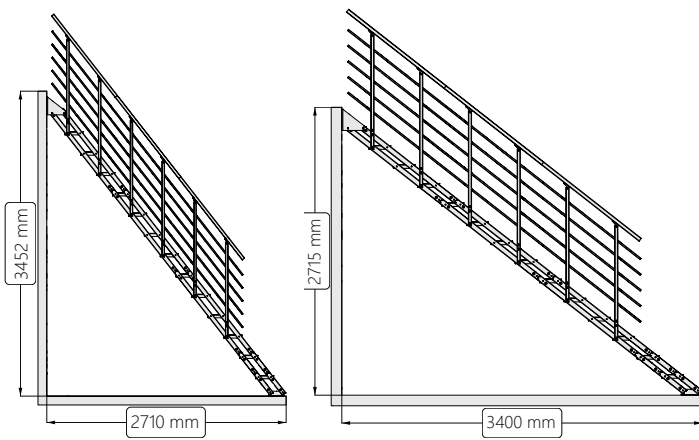
D

13+1 STEPS

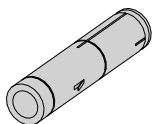


D

14+1 STEPS



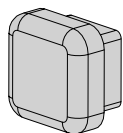
A=14x
B=14x
C=14x
D=14x



D01

Ø12mm

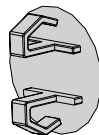
A=10x
B=10x
C=10x
D=10x



KS08

15x15mm

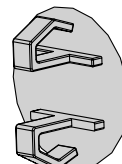
A=10x
B=20x
C=30x
D=30x



KS09

Ø13mm

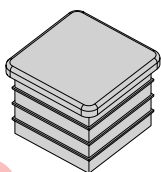
A=30x
B=44x
C=42x
D=58x



KS10

Ø20mm

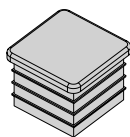
A=2x
B=2x
C=2x
D=2x



KS14

35x35mm

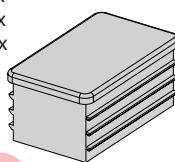
A=2x
B=4x
C=6x
D=6x



KS16

30x30mm

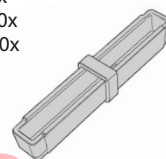
A=4x
B=4x
C=4x
D=4x



KS17

50x30mm

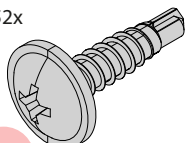
A=0x
B=5x
C=10x
D=10x



KS24

12x12x80mm

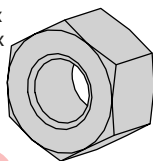
A=12x
B=38x
C=52x
D=52x



NT07

Ø4.2x19mm

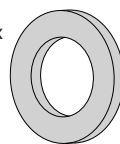
A=26x
B=34x
C=26x
D=42x



NT24

M8

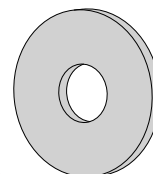
A=74x
B=104x
C=110x
D=134x



NT26

M8 DIN125A

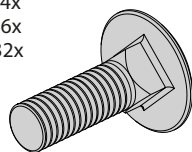
A=6x
B=6x
C=6x
D=6x



NT37

M8 DIN9021

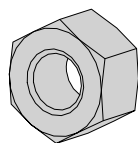
A=16x
B=24x
C=16x
D=32x



NT41

M8x25mm

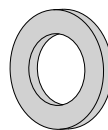
A=12x
B=12x
C=12x
D=12x



NT45

M6

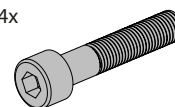
A=12x
B=12x
C=12x
D=12x



NT50

M6 DIN125A

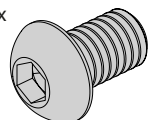
A=16x
B=20x
C=24x
D=24x



NT54

M8x55mm

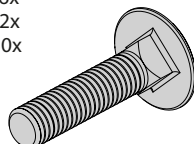
A=12x
B=12x
C=12x
D=12x



NT68

M6x10mm

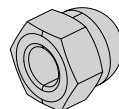
A=22x
B=36x
C=42x
D=50x



NT72

M8x40mm

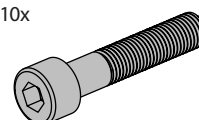
A=32x
B=48x
C=52x
D=64x



NT74

M8

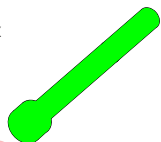
A=6x
B=8x
C=10x
D=10x



NT75

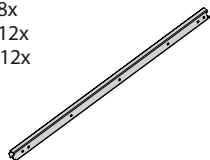
M8x40mm

A=0x
B=1x
C=2x
D=2x



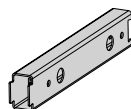
NT87 M8x90mm

A=4x
B=8x
C=12x
D=12x



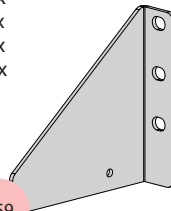
ST57 50x30x1168mm

A=8x
B=8x
C=0x
D=8x



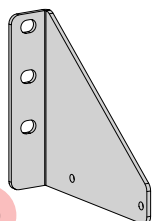
ST58 50x30x292mm

A=1x
B=1x
C=1x
D=1x



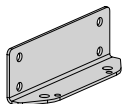
ST59

A=1x
B=1x
C=1x
D=1x



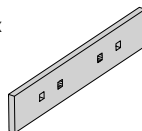
ST60

A=2x
B=2x
C=2x
D=2x



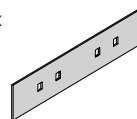
ST61

A=8x
B=12x
C=8x
D=16x



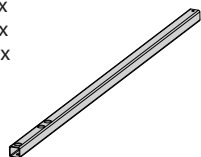
ST62 250x46x8mm

A=8x
B=12x
C=8x
D=16x



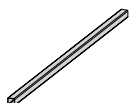
ST63 250x46x2mm

A=2x
B=4x
C=6x
D=6x



ST64 30x30x1085mm

A=1x
B=2x
C=3x
D=3x



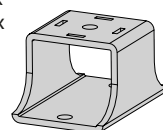
ST65 35x35x1168mm

A=5x
B=10x
C=15x
D=15x



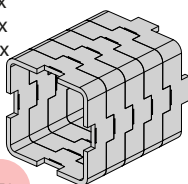
ST66 15x15x1168mm

A=0x
B=1x
C=2x
D=2x



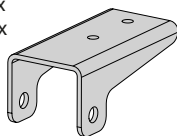
ST70

A=0x
B=1x
C=2x
D=2x



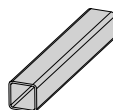
ST71

A=2x
B=4x
C=6x
D=6x



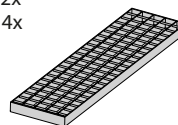
ST125

A=0x
B=1x
C=2x
D=2x



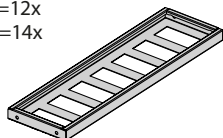
ST129 30x30x200mm

A=6x
B=10x
C=12x
D=14x

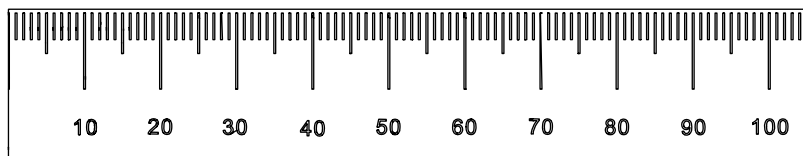
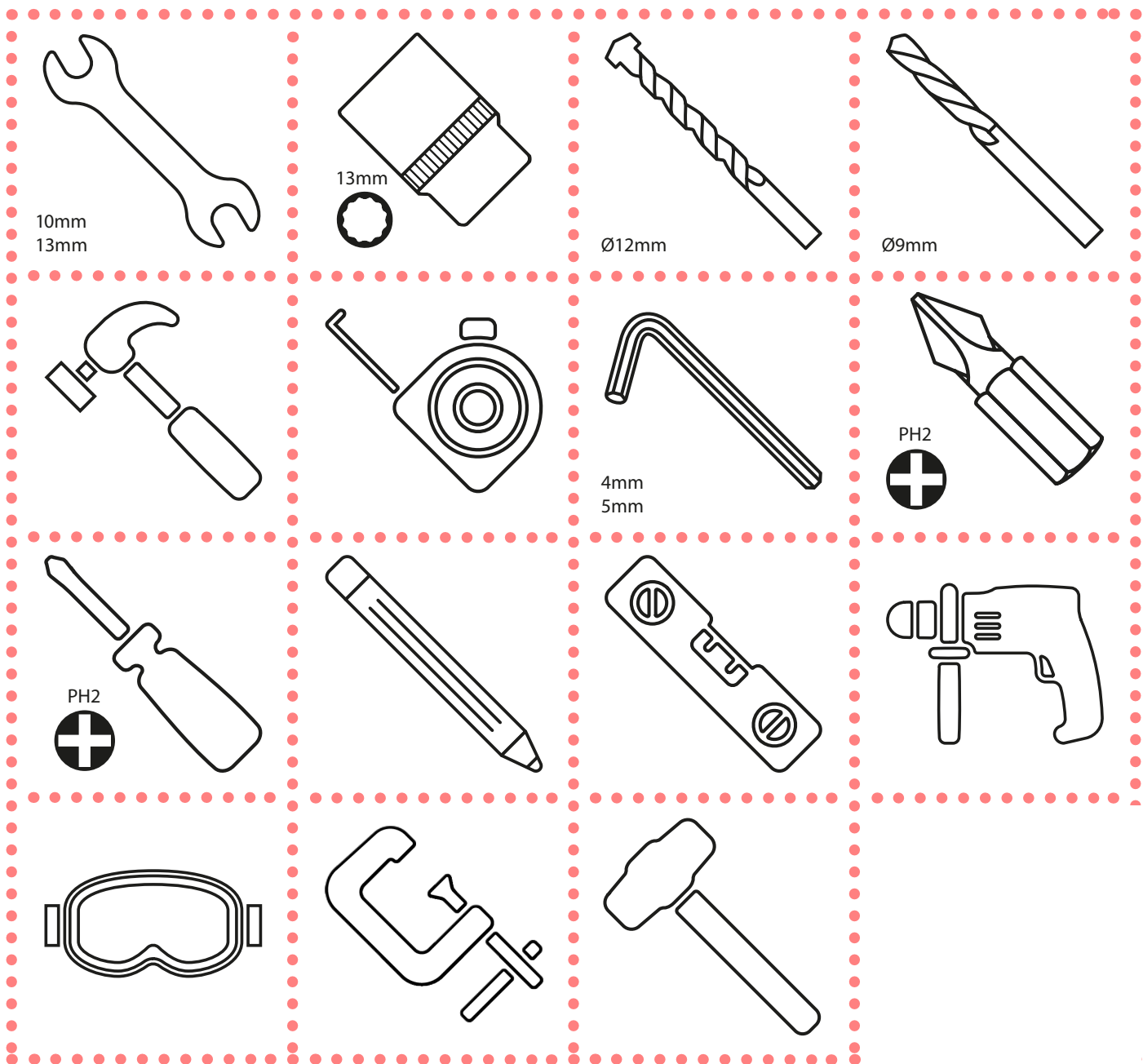


ST165

A=6x
B=10x
C=12x
D=14x

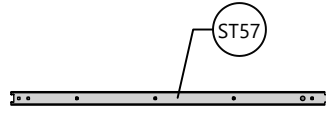


ST165a

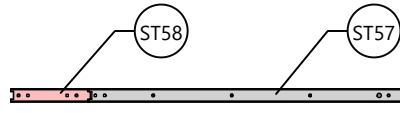


A

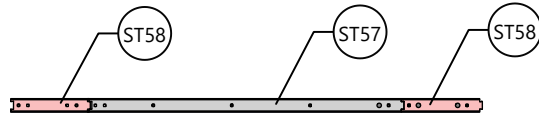
4+1 STEPS



5+1 STEPS

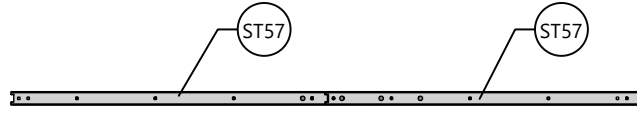


6+1 STEPS

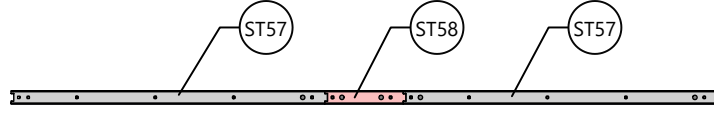


B

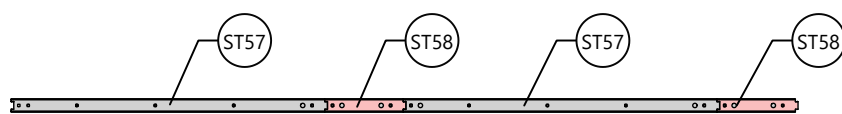
8+1 STEPS



9+1 STEPS

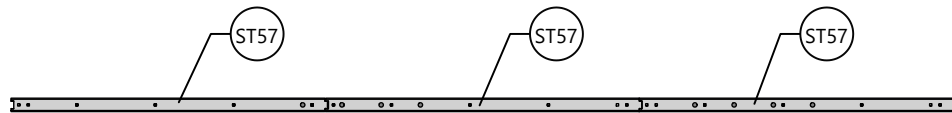


10+1 STEPS



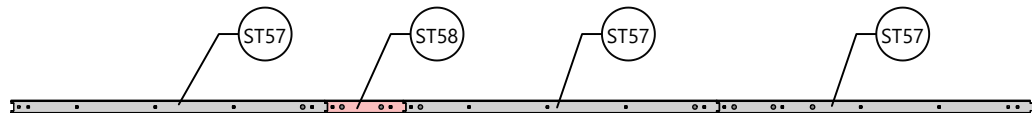
C

12+1 STEPS

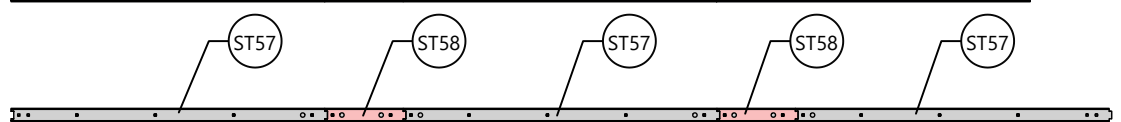


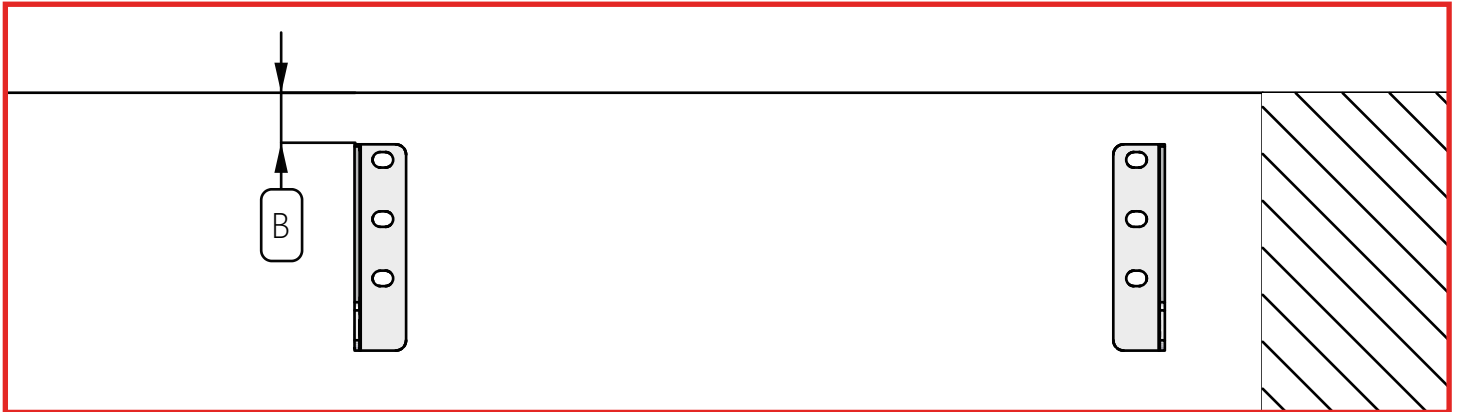
D

13+1 STEPS



14+1 STEPS





$$S(\text{mm}) = \frac{H}{n + 1}$$

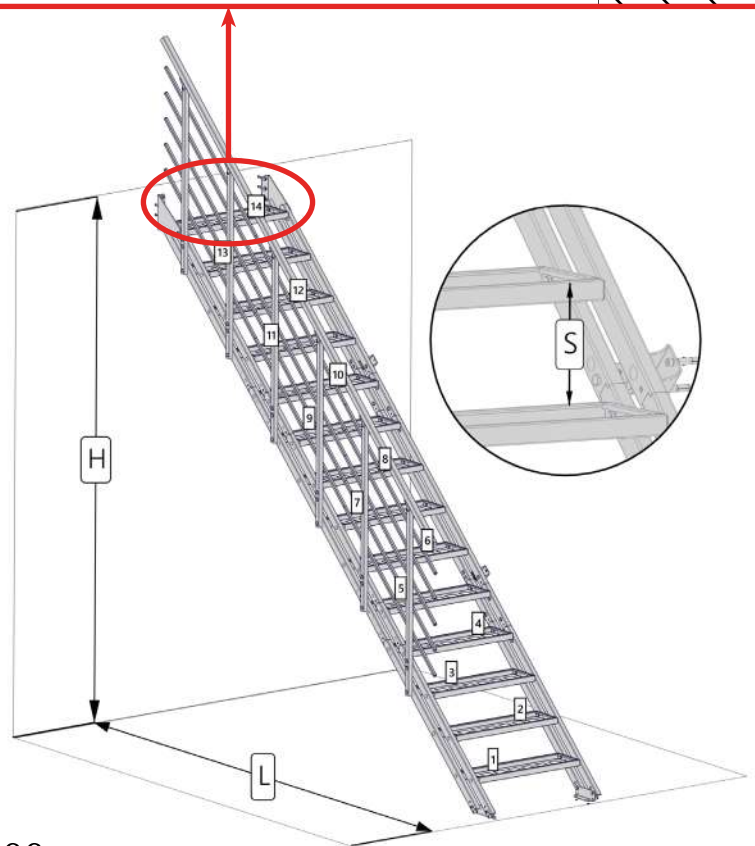
$$B(\text{mm}) = \frac{H - S}{n} - 162.5$$

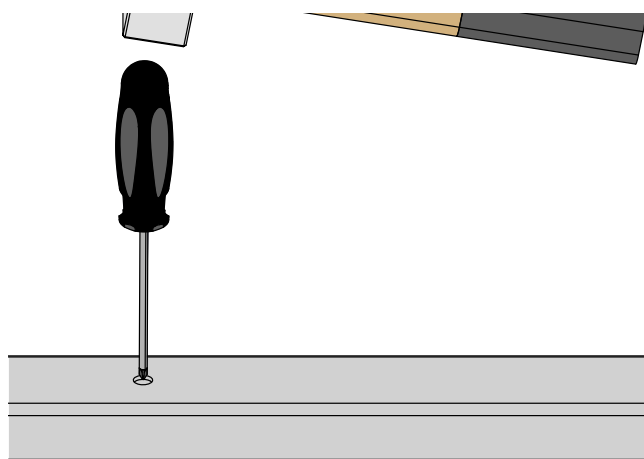
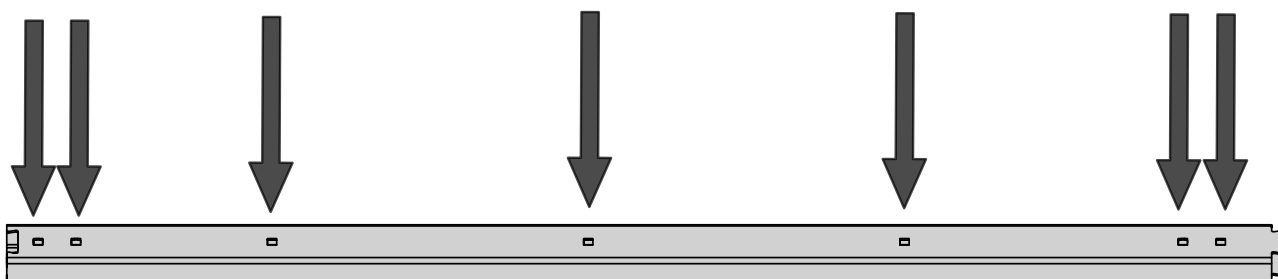
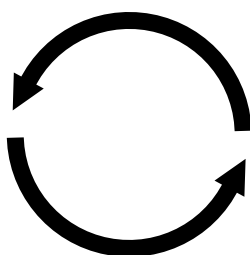
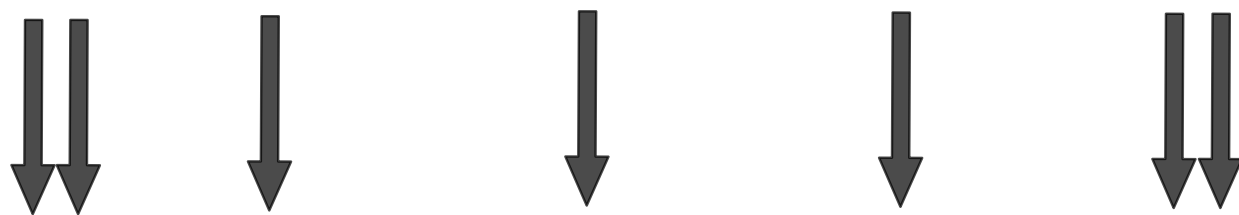
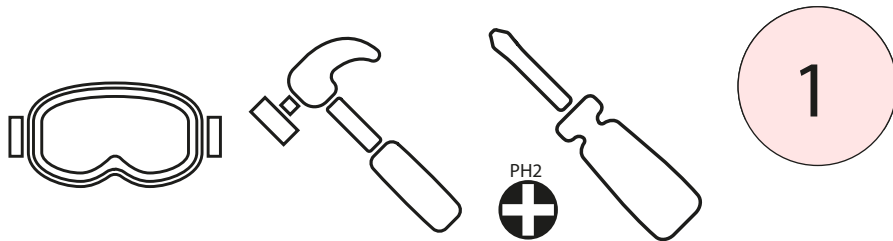
$$\text{Steps} = n = 1 \dots 14$$

$$H = 3000 \text{ mm} \quad n = 14$$

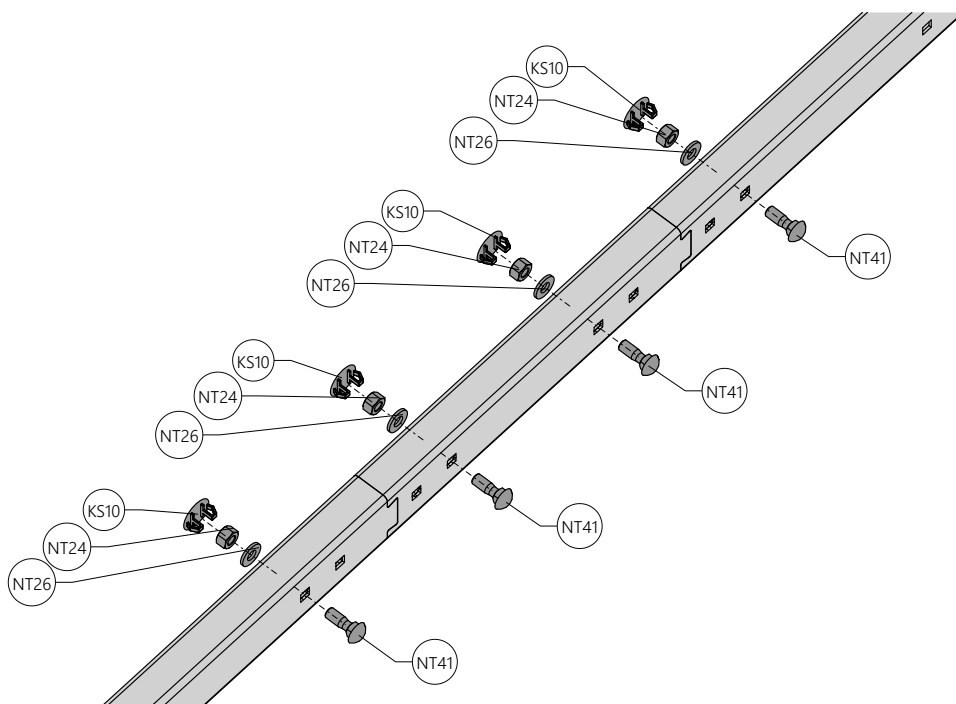
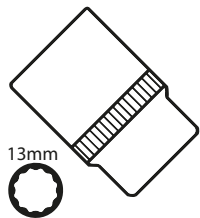
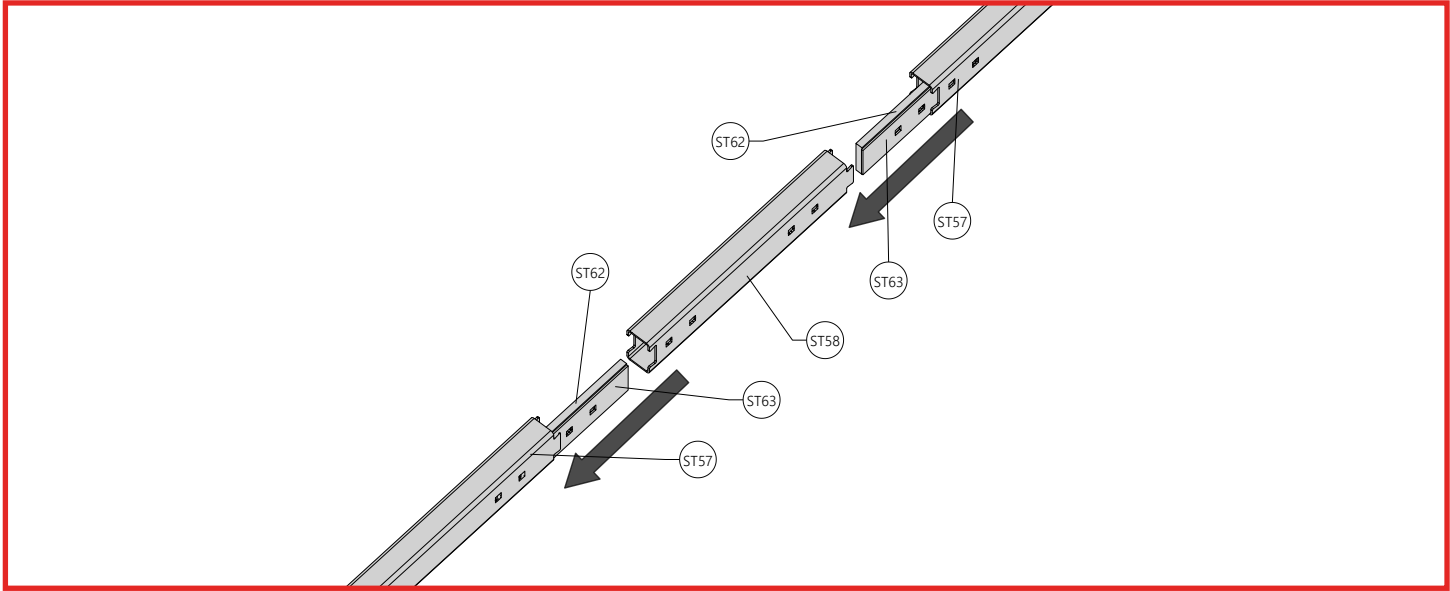
$$S(\text{mm}) = \frac{(H = 3000 \text{ mm})}{(n = 14) + 1} = 200 \text{ mm}$$

$$B(\text{mm}) = \frac{(H = 3000 \text{ mm}) - (S = 200 \text{ mm})}{(n = 14)} - 162.5 = 37.5 \text{ mm}$$

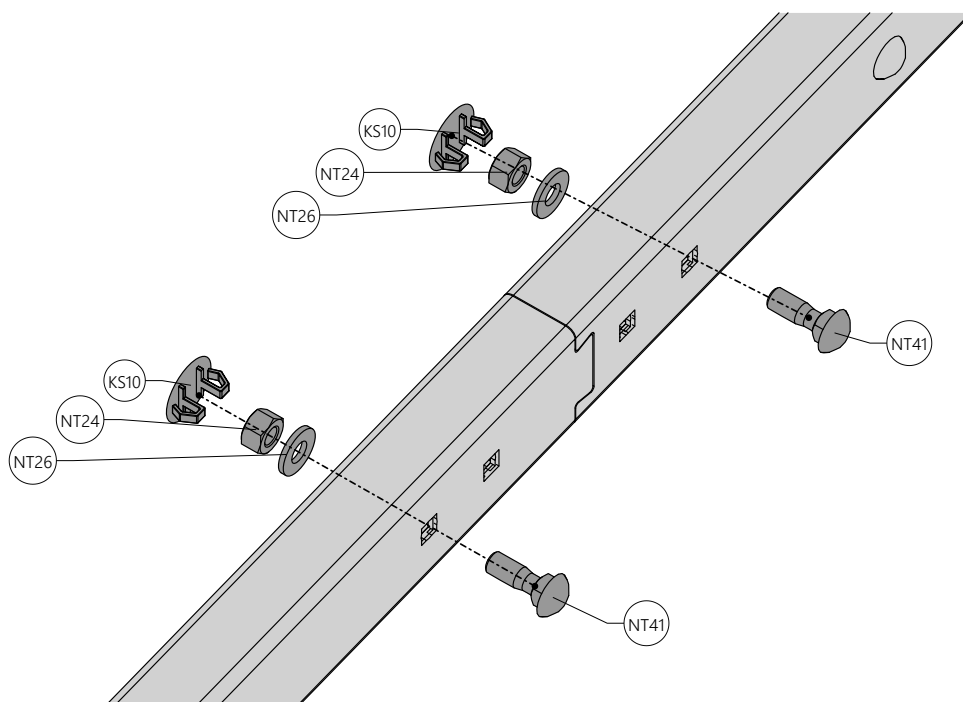
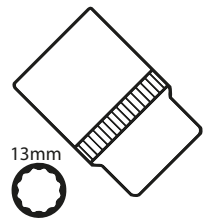
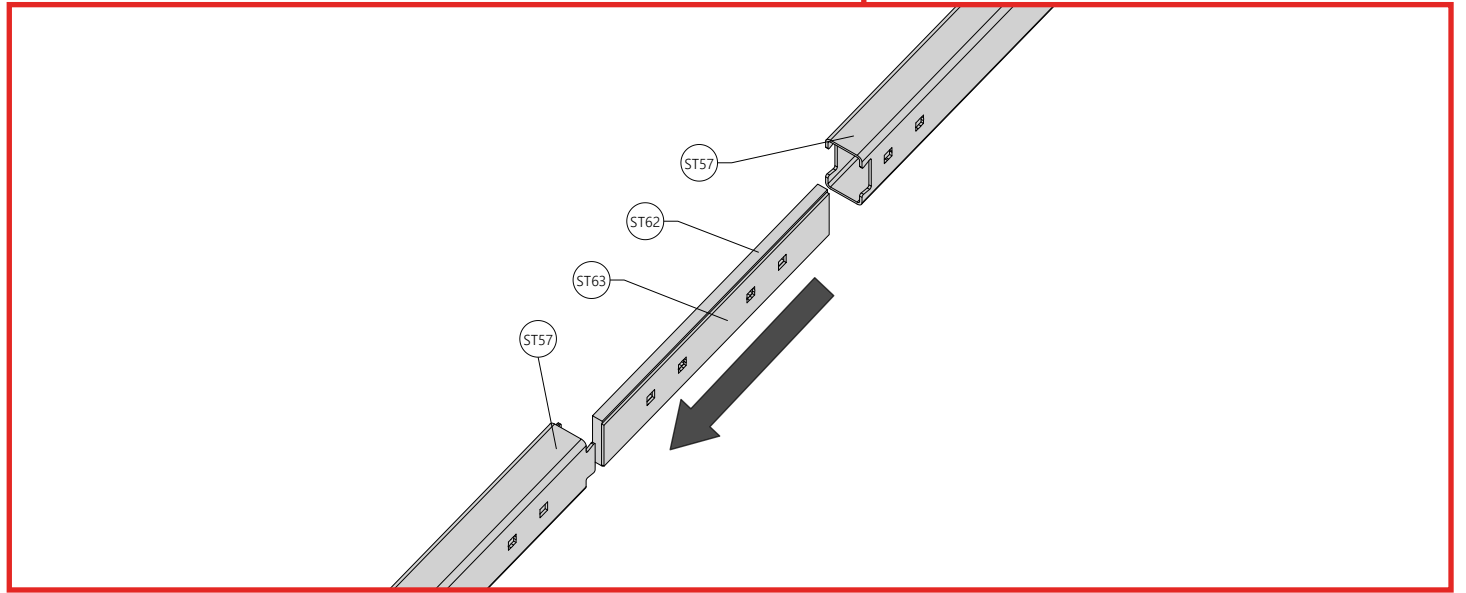




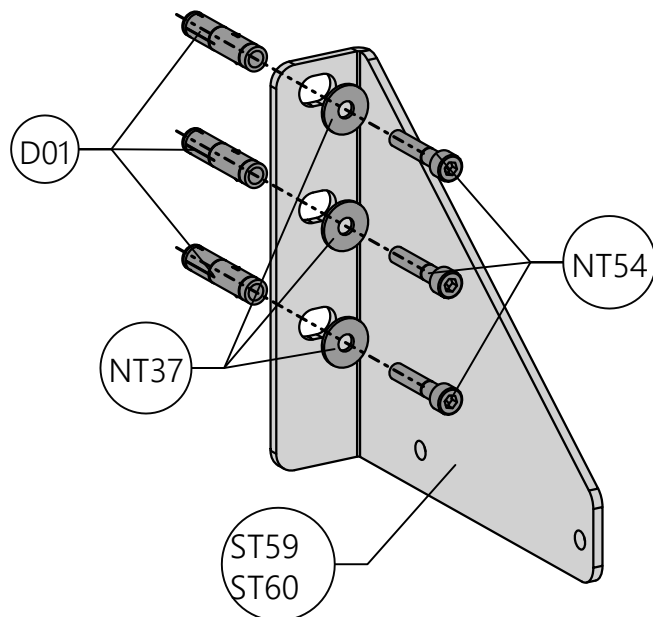
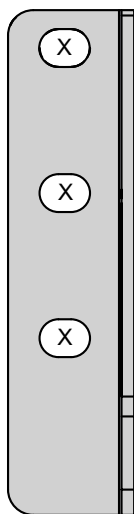
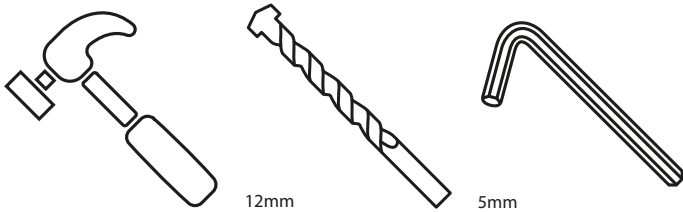
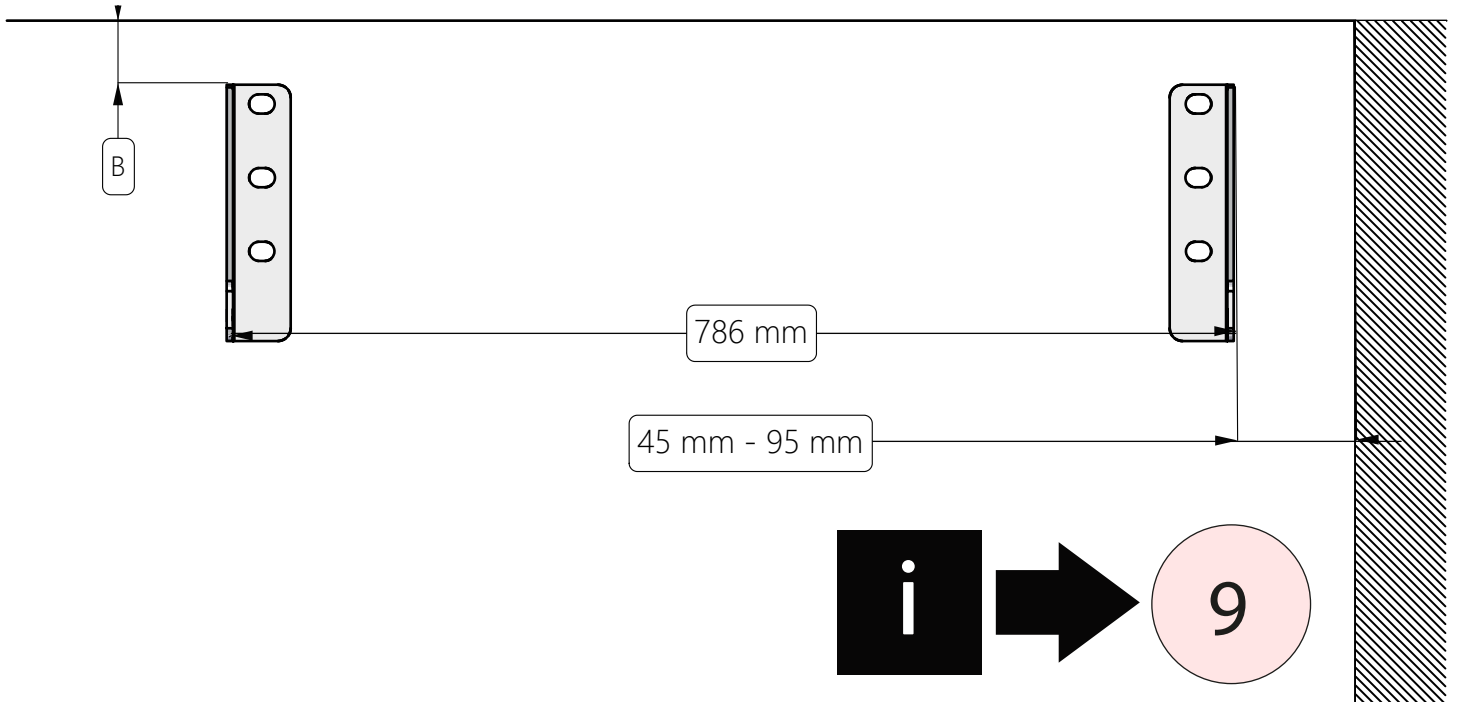
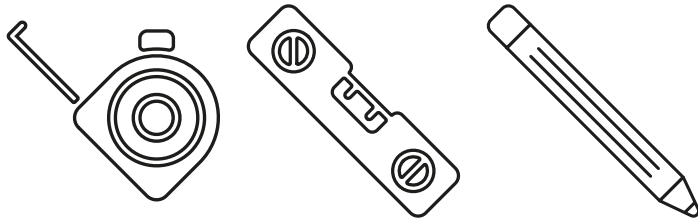
2



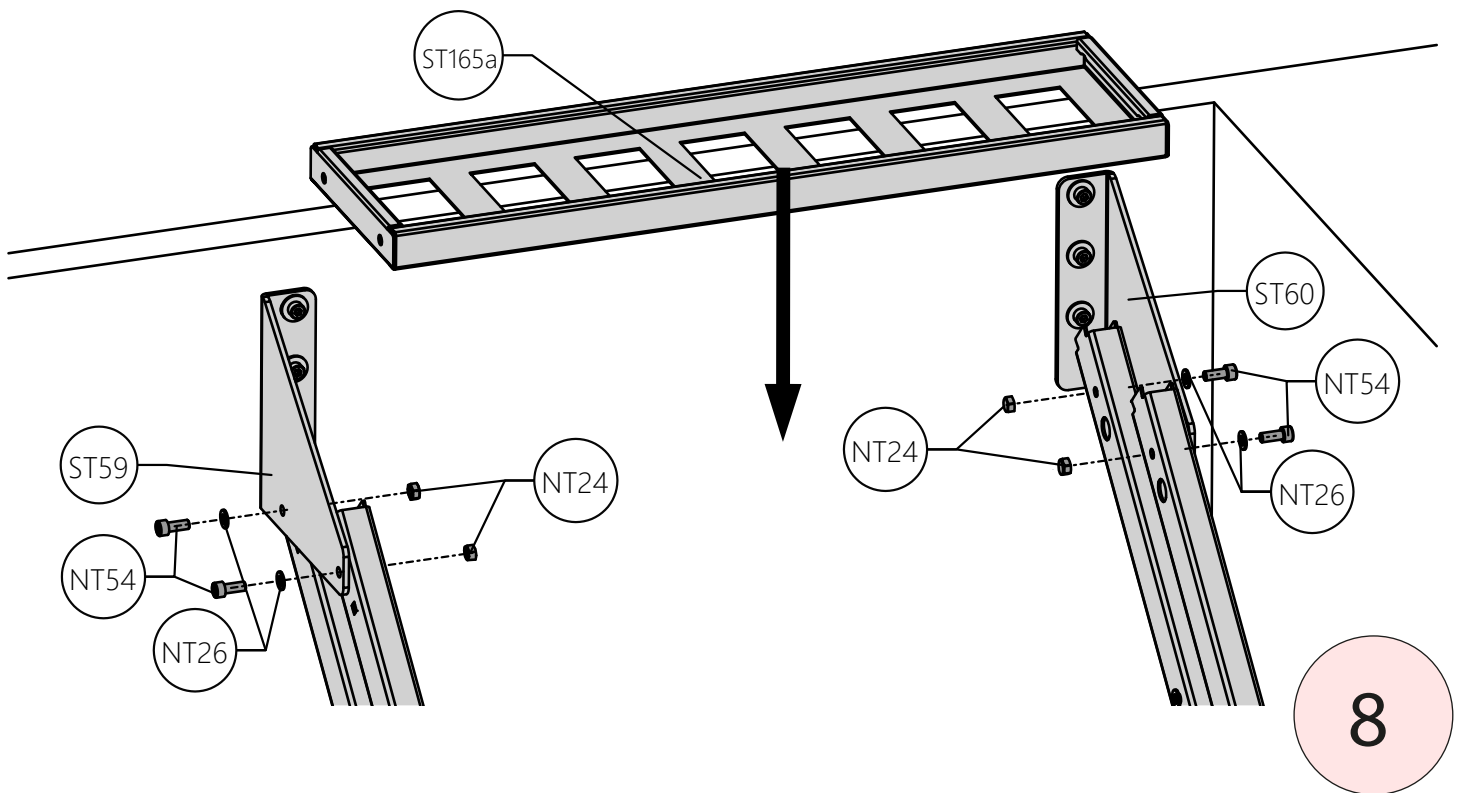
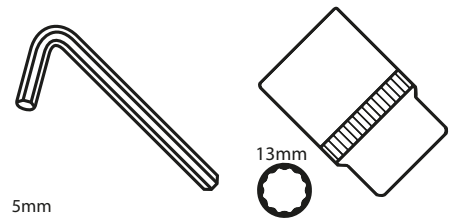
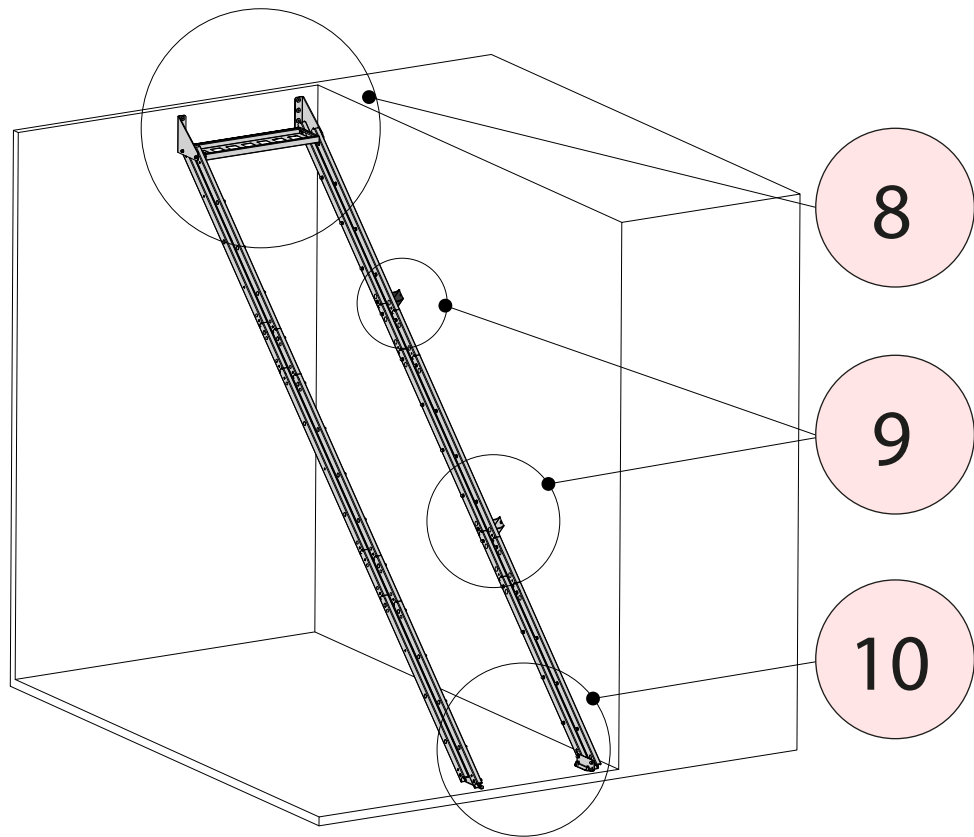
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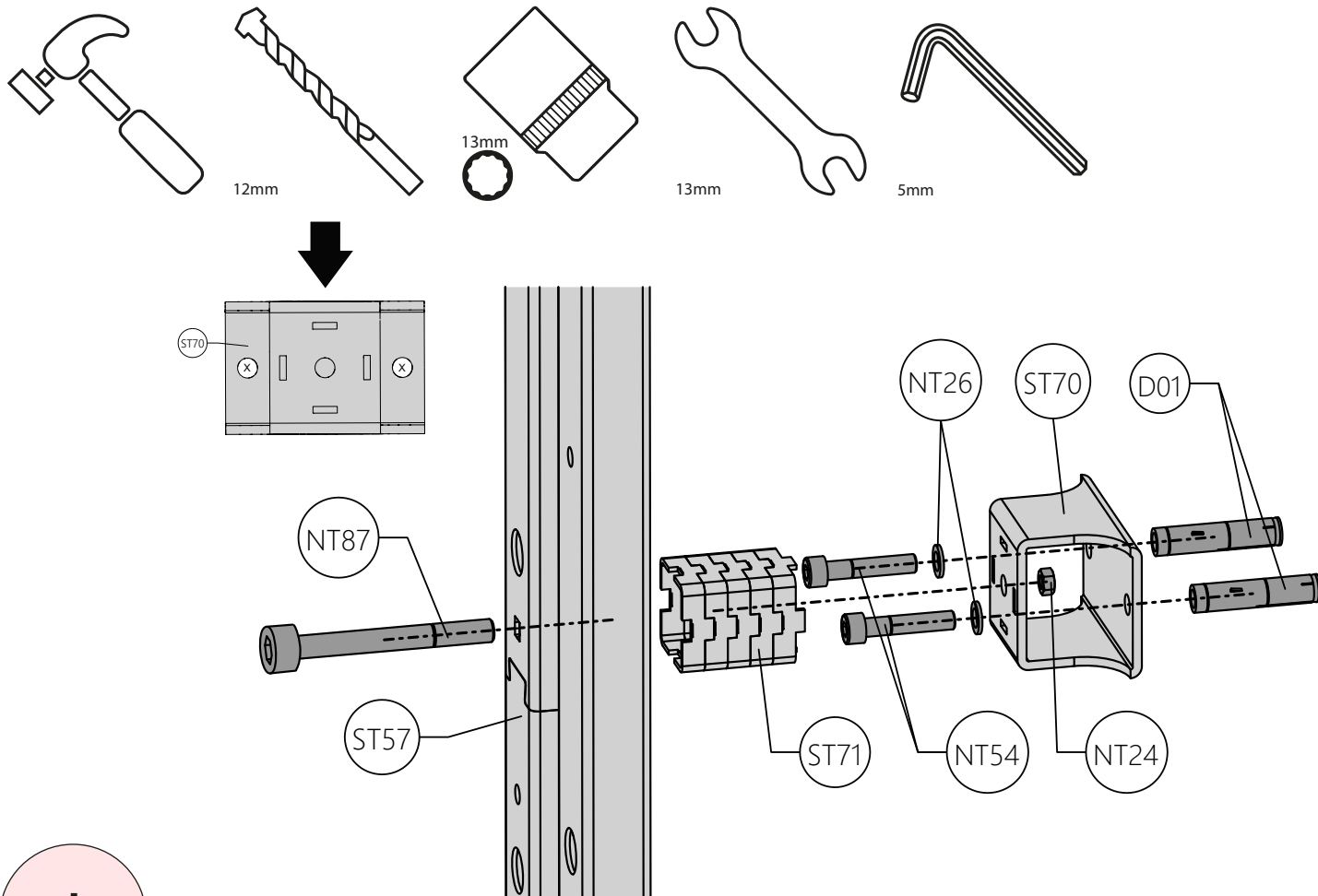
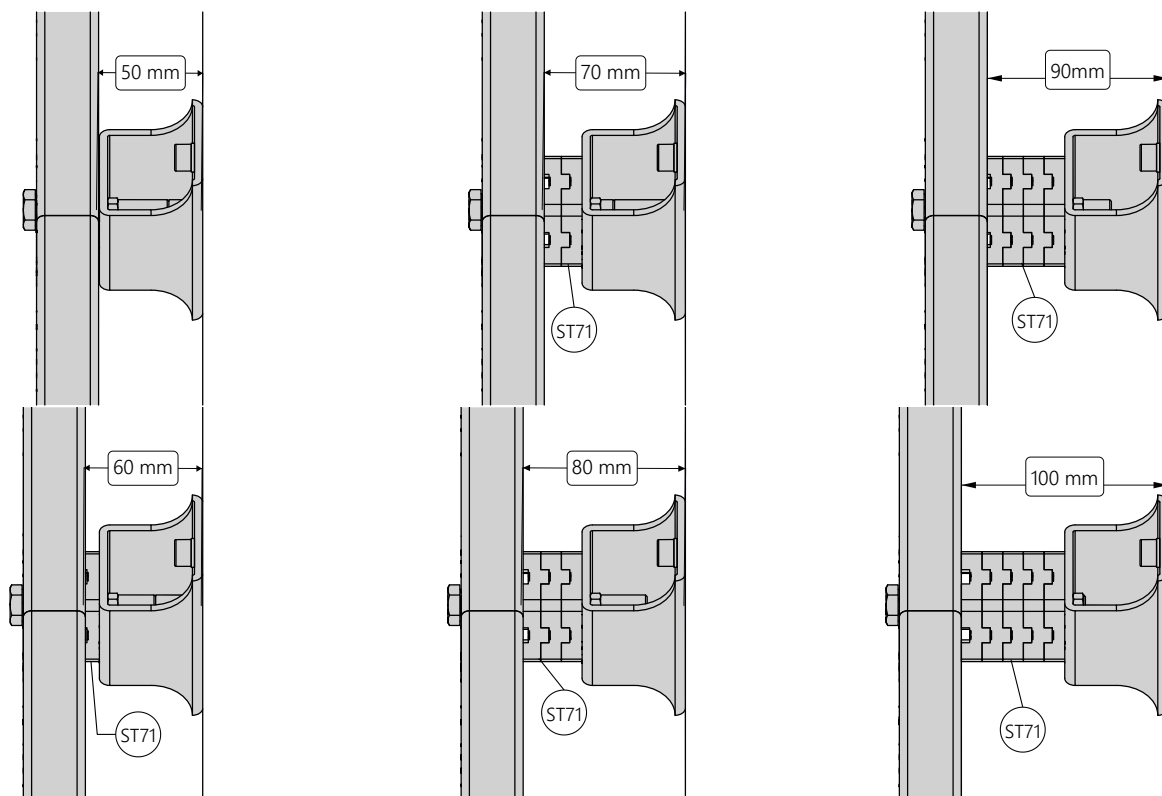
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7

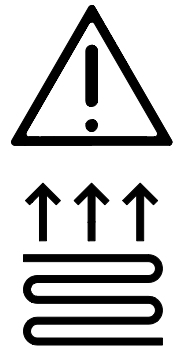
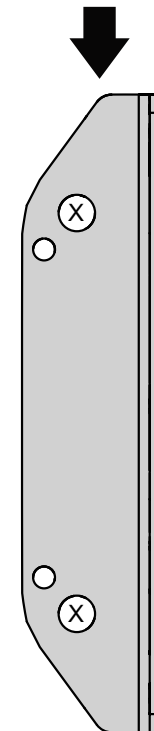
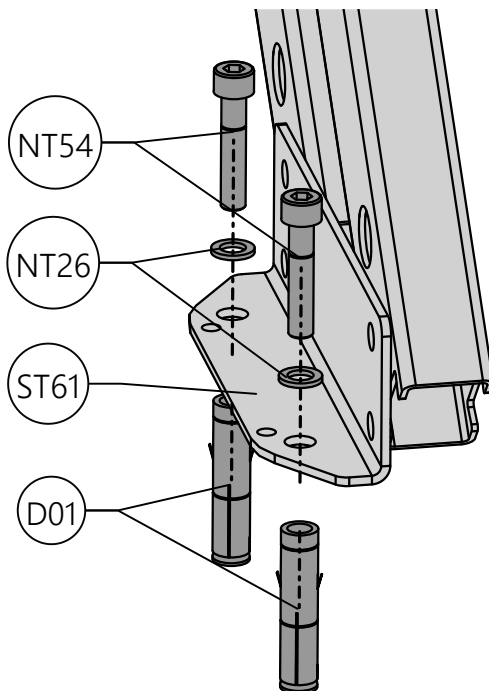
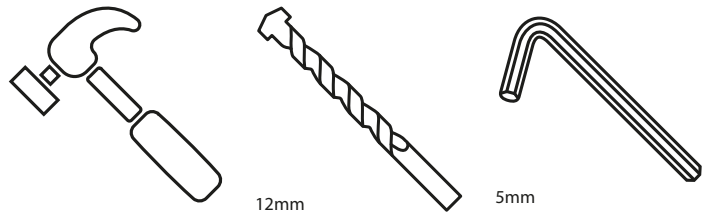
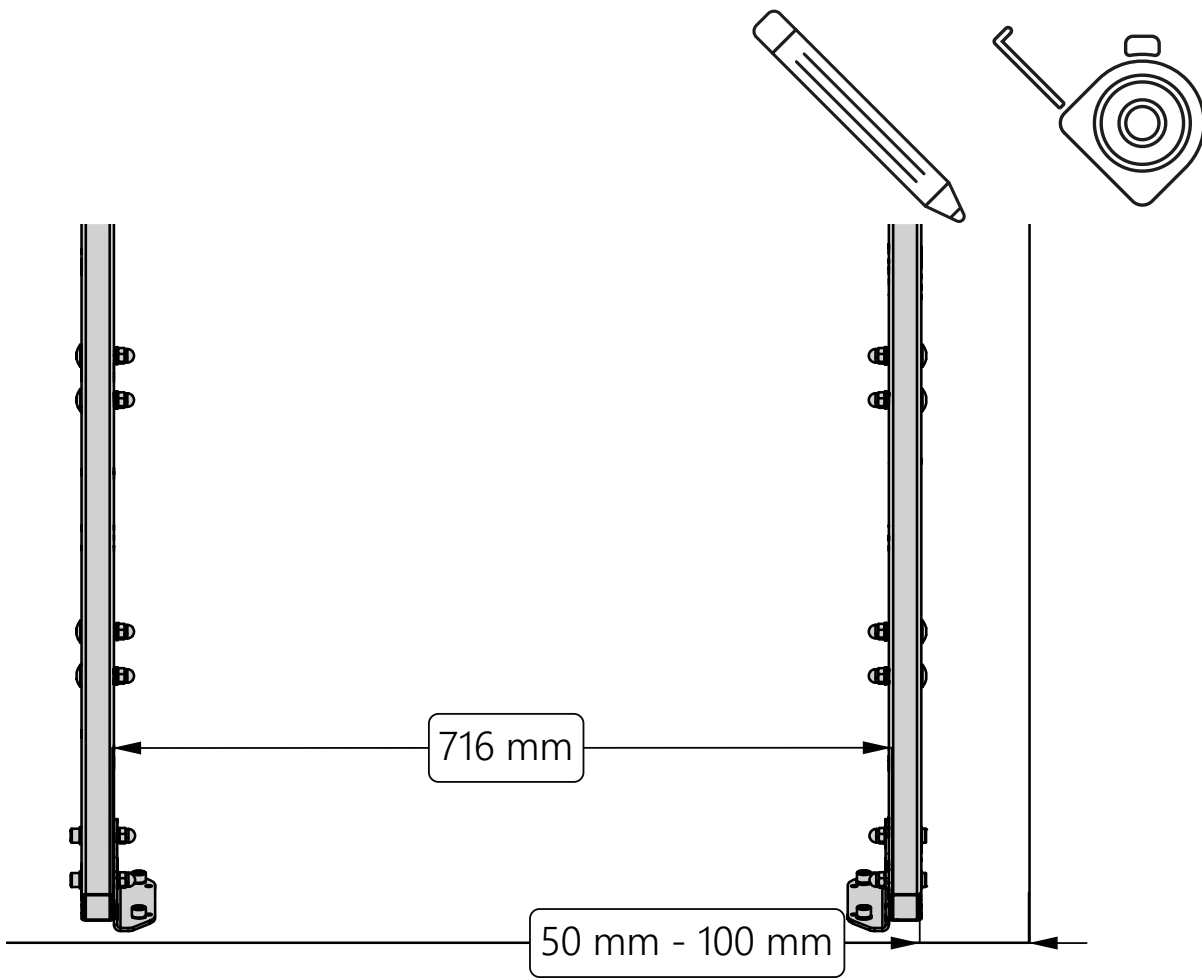


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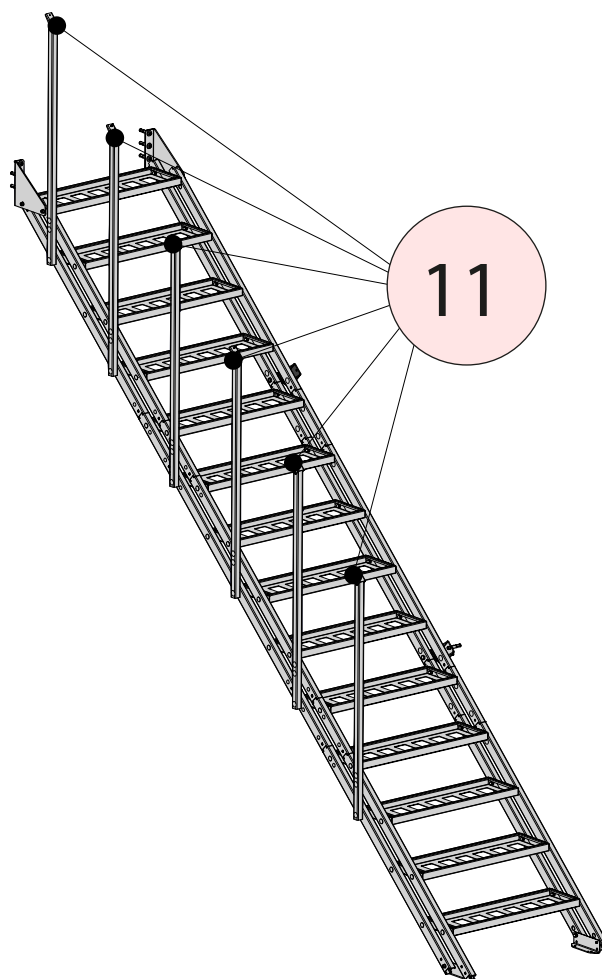
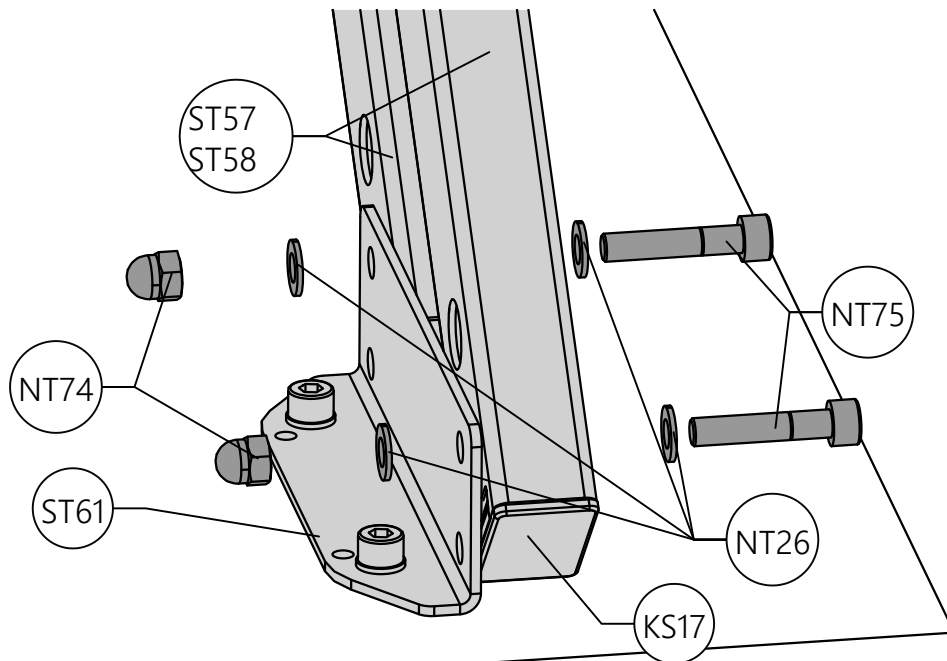
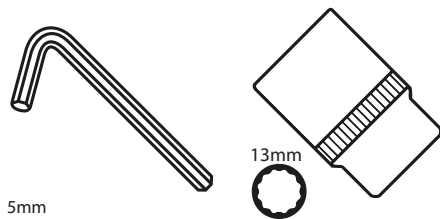
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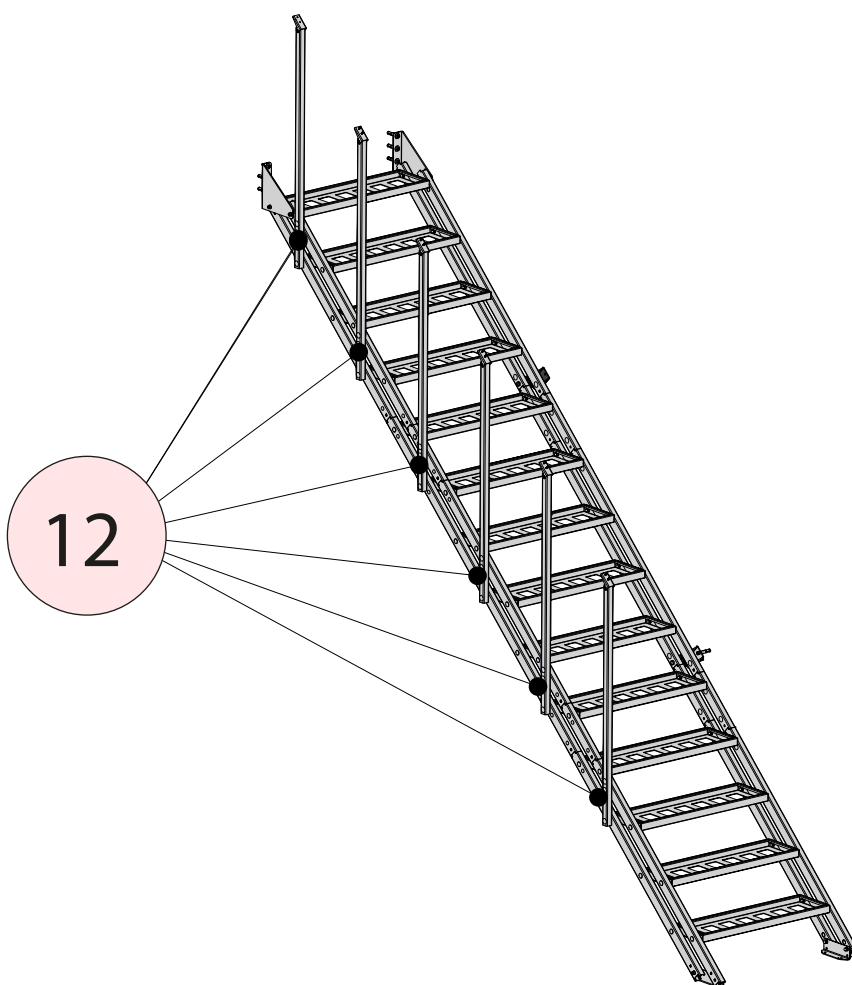
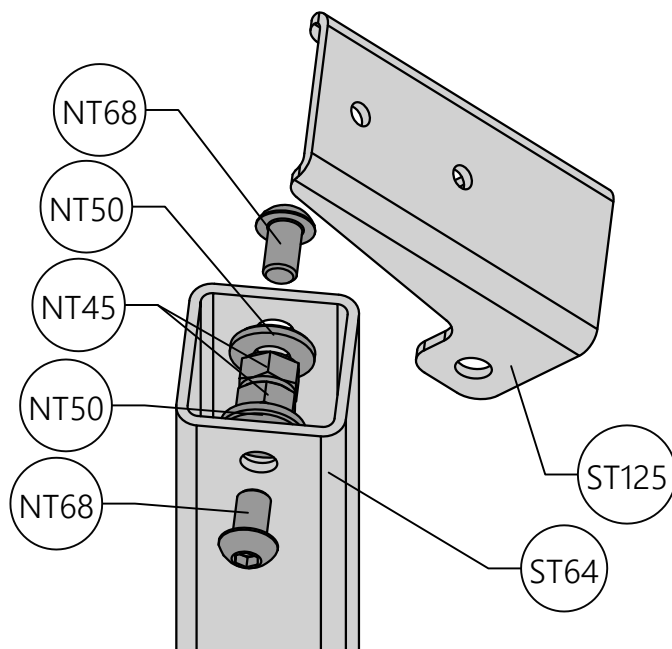
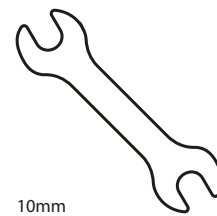
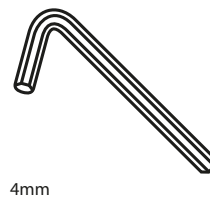
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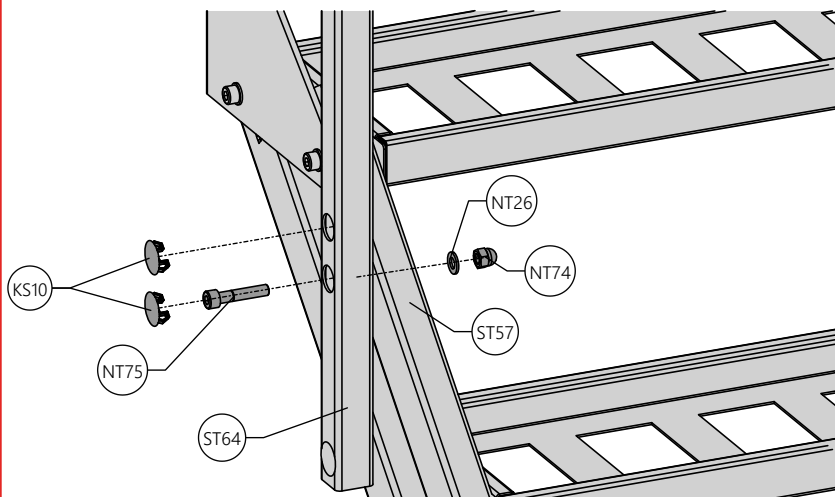
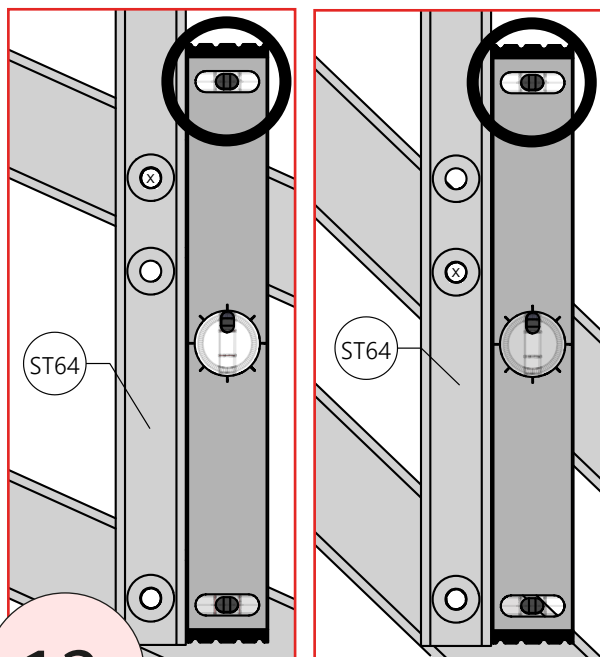
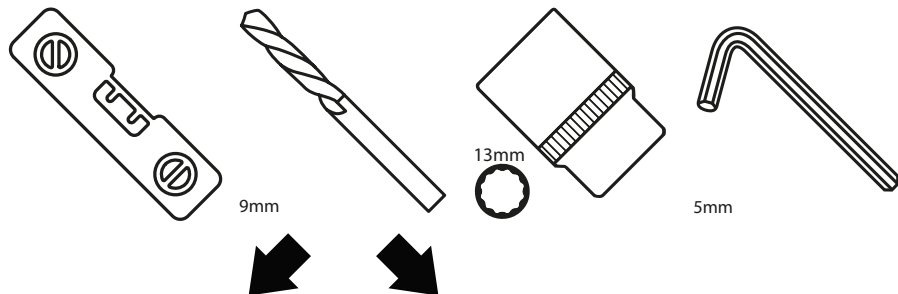
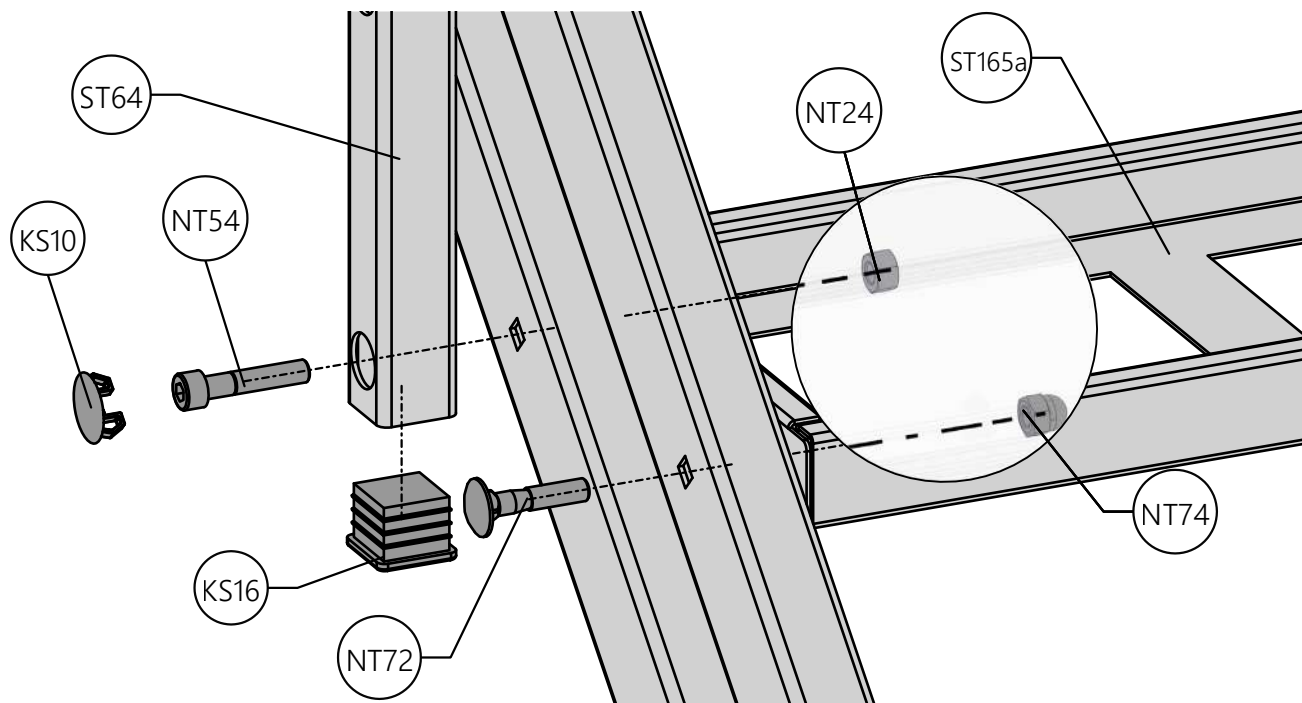
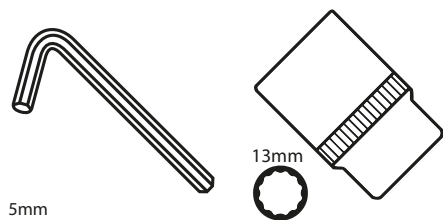
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10c

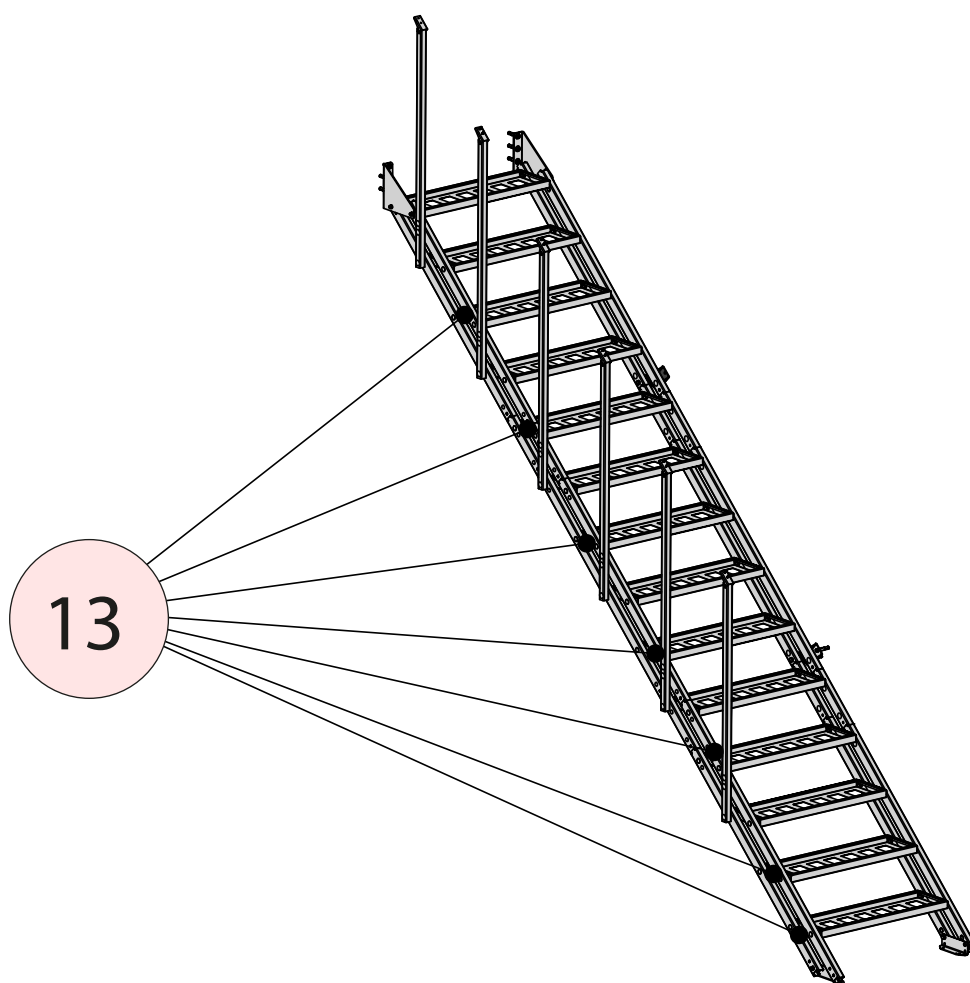
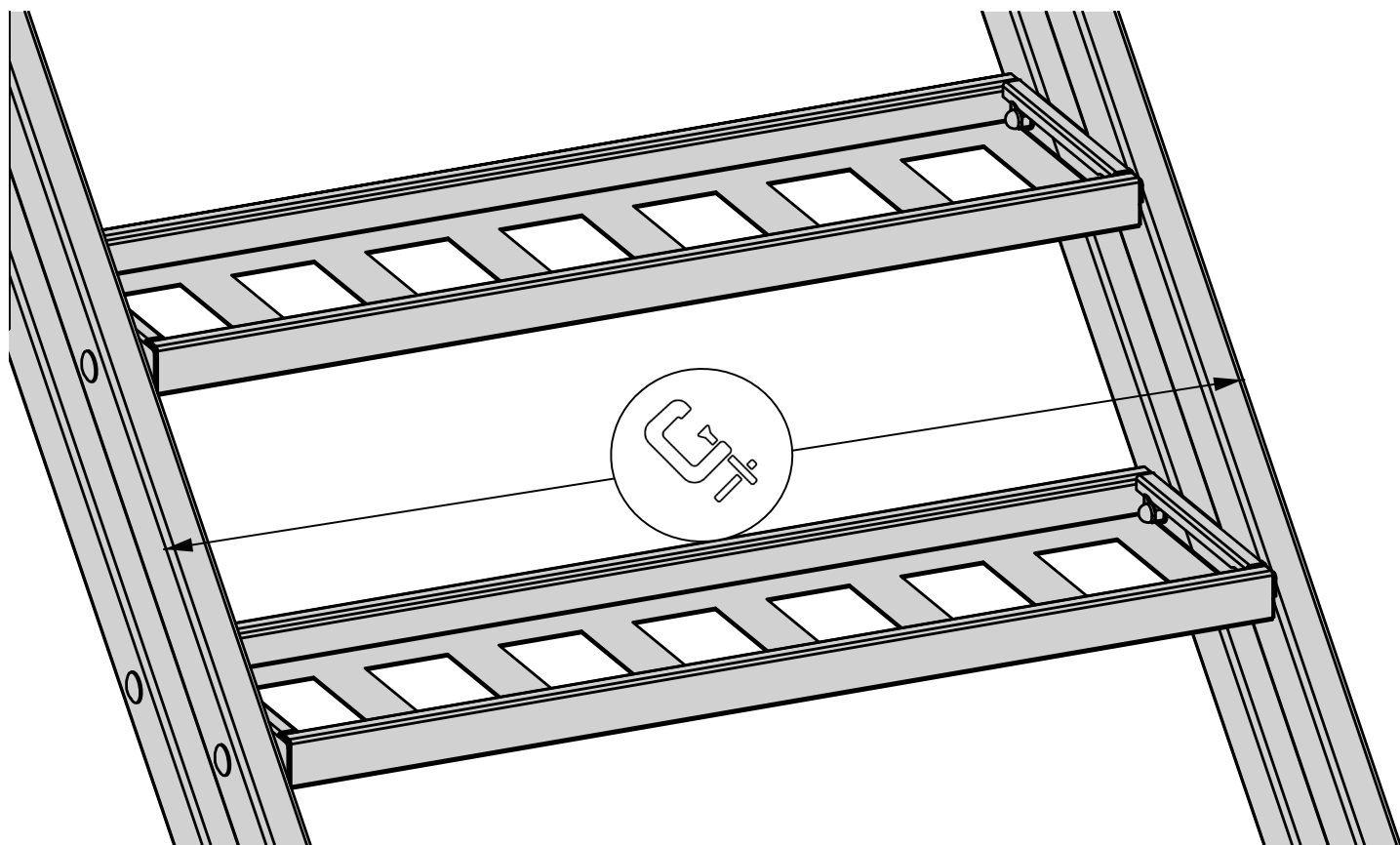




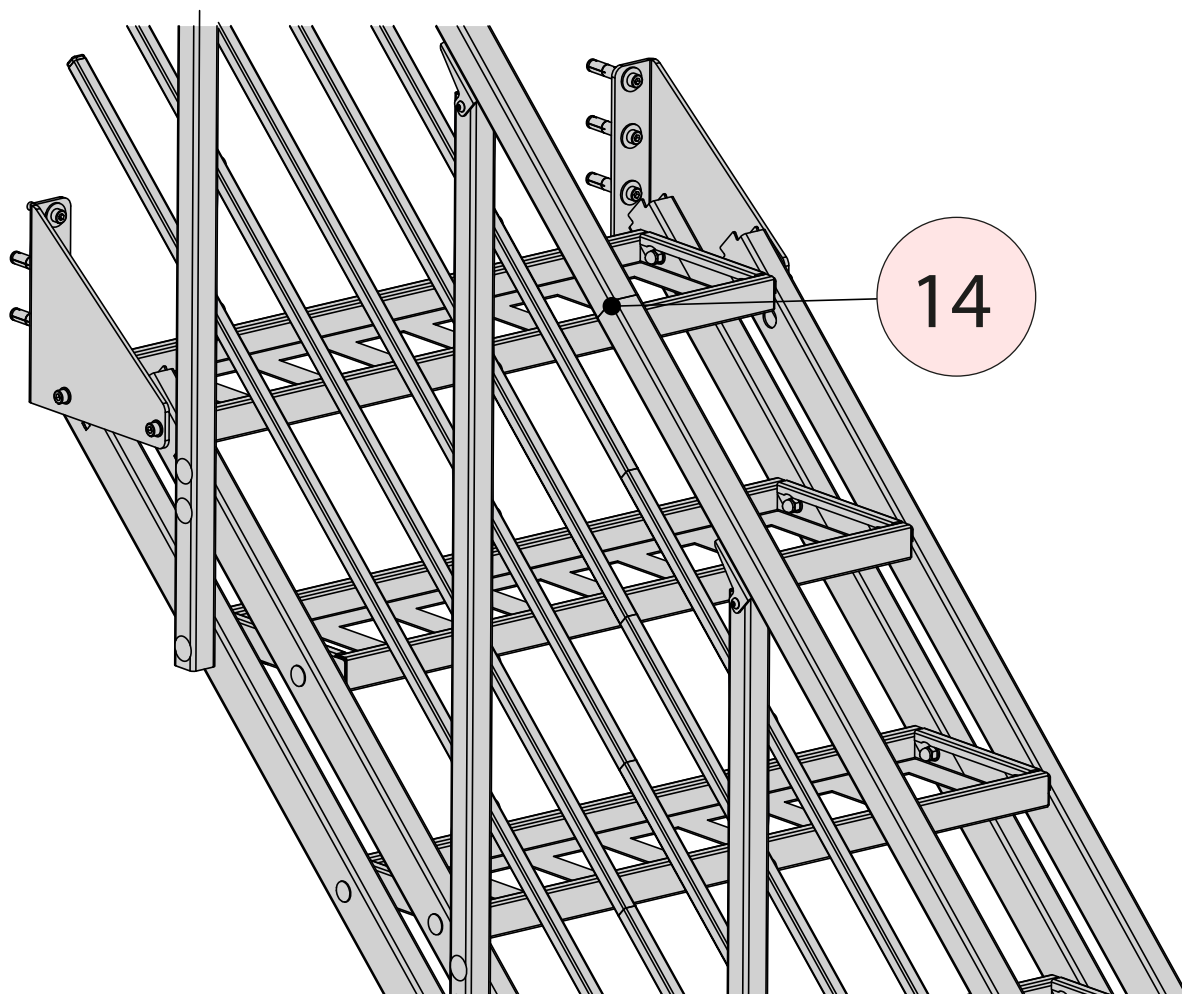
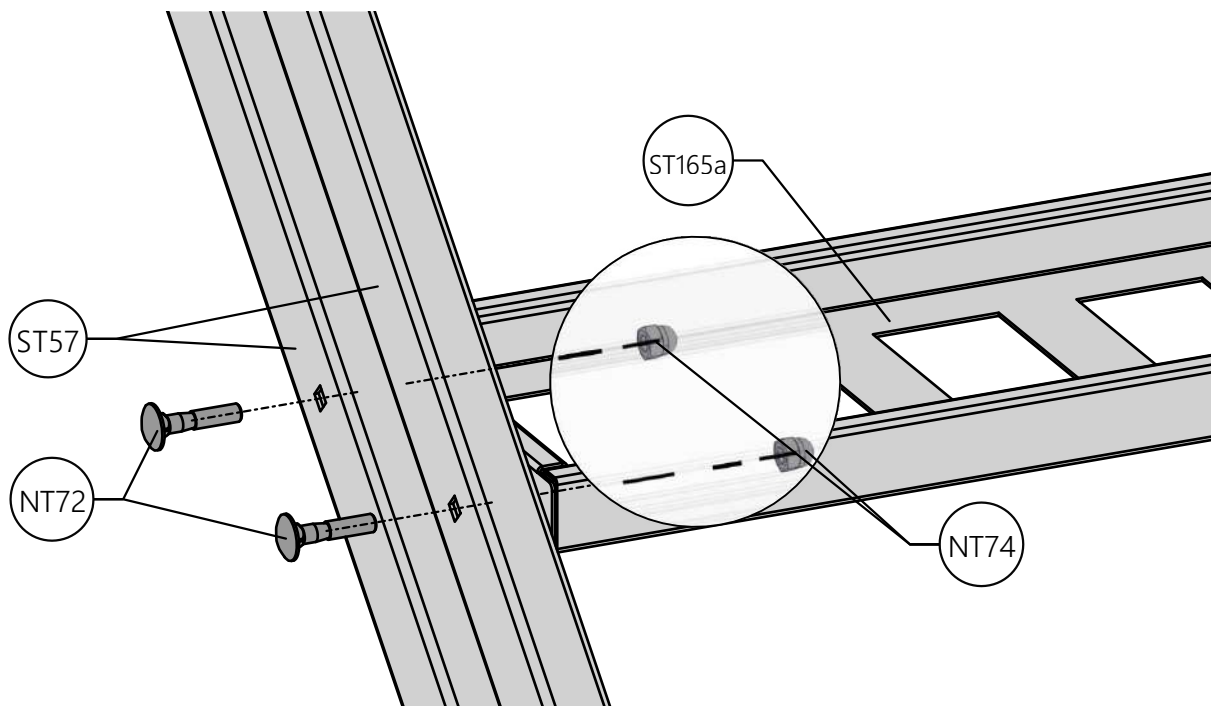
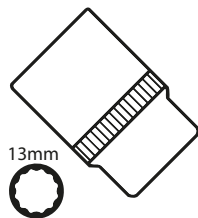
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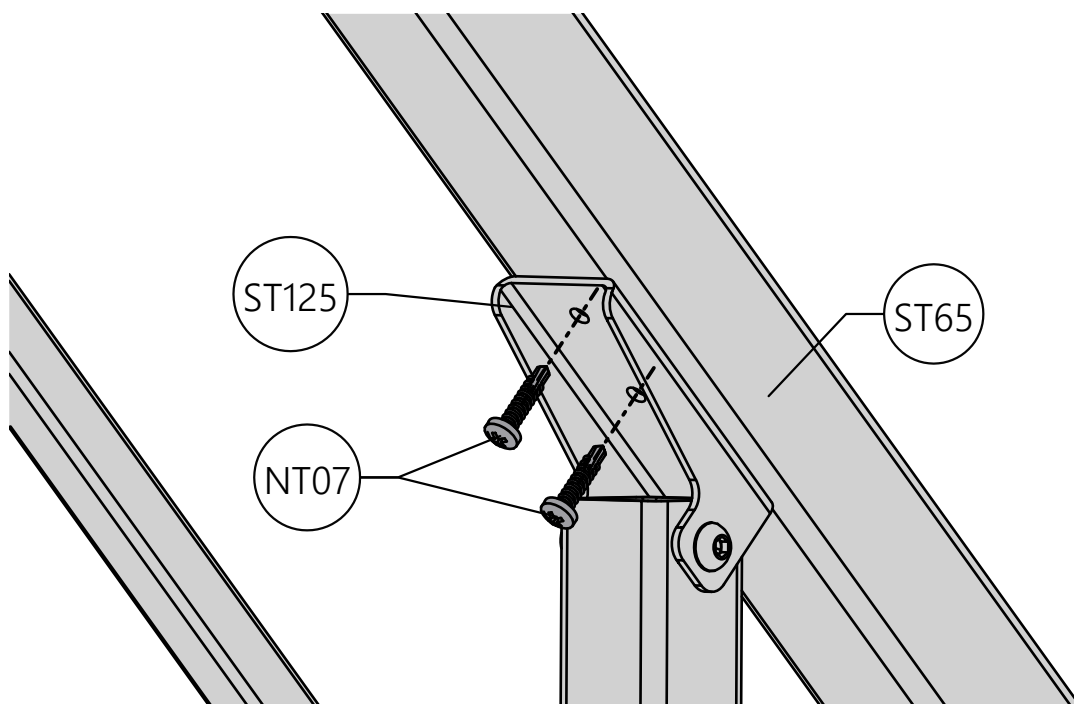
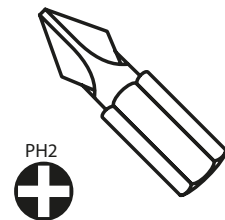
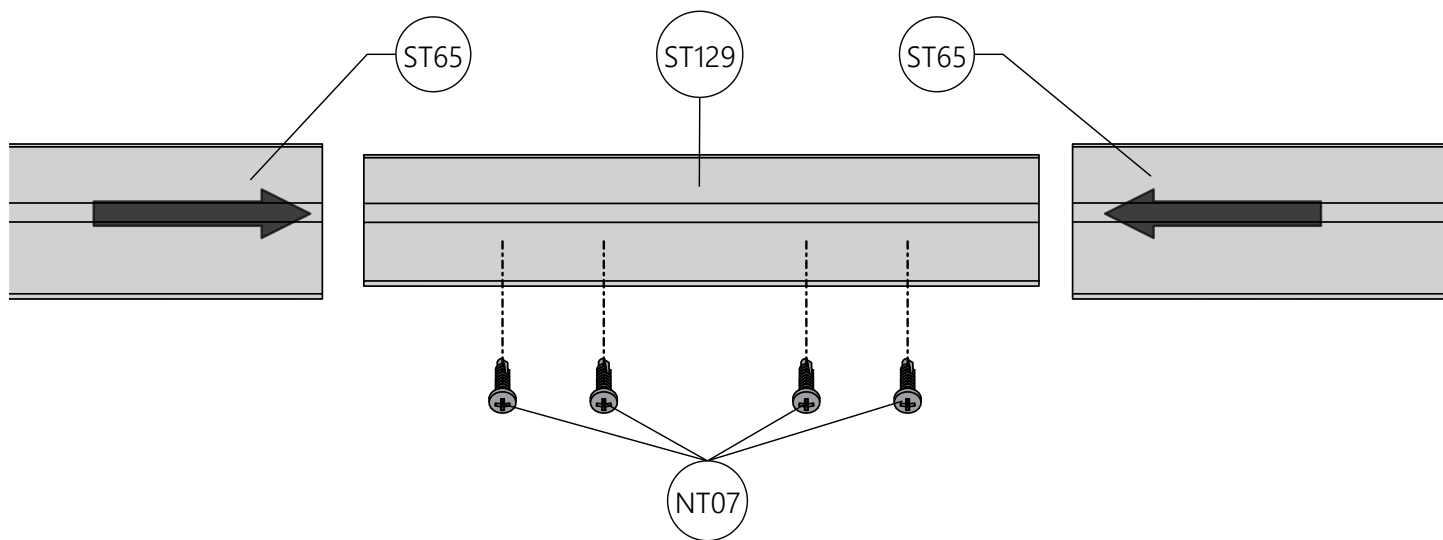
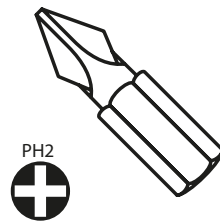


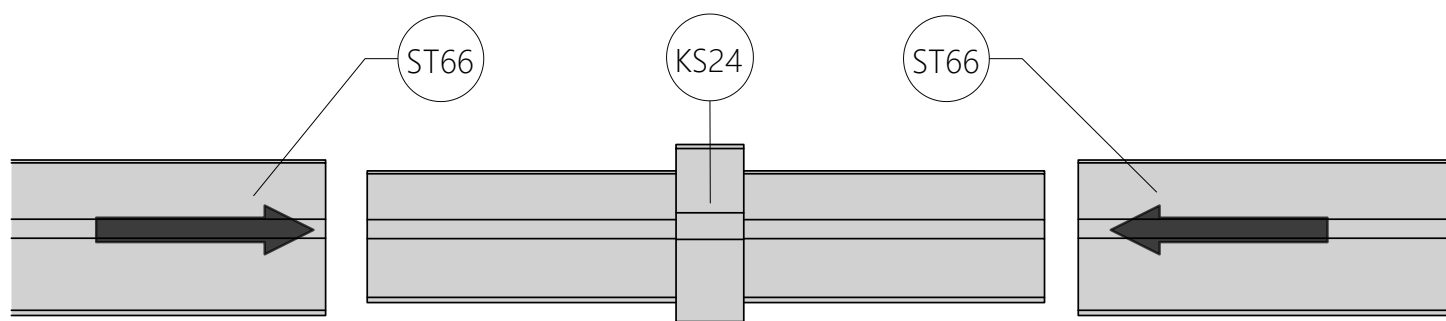
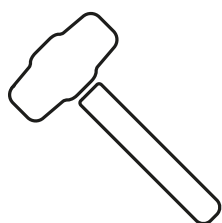
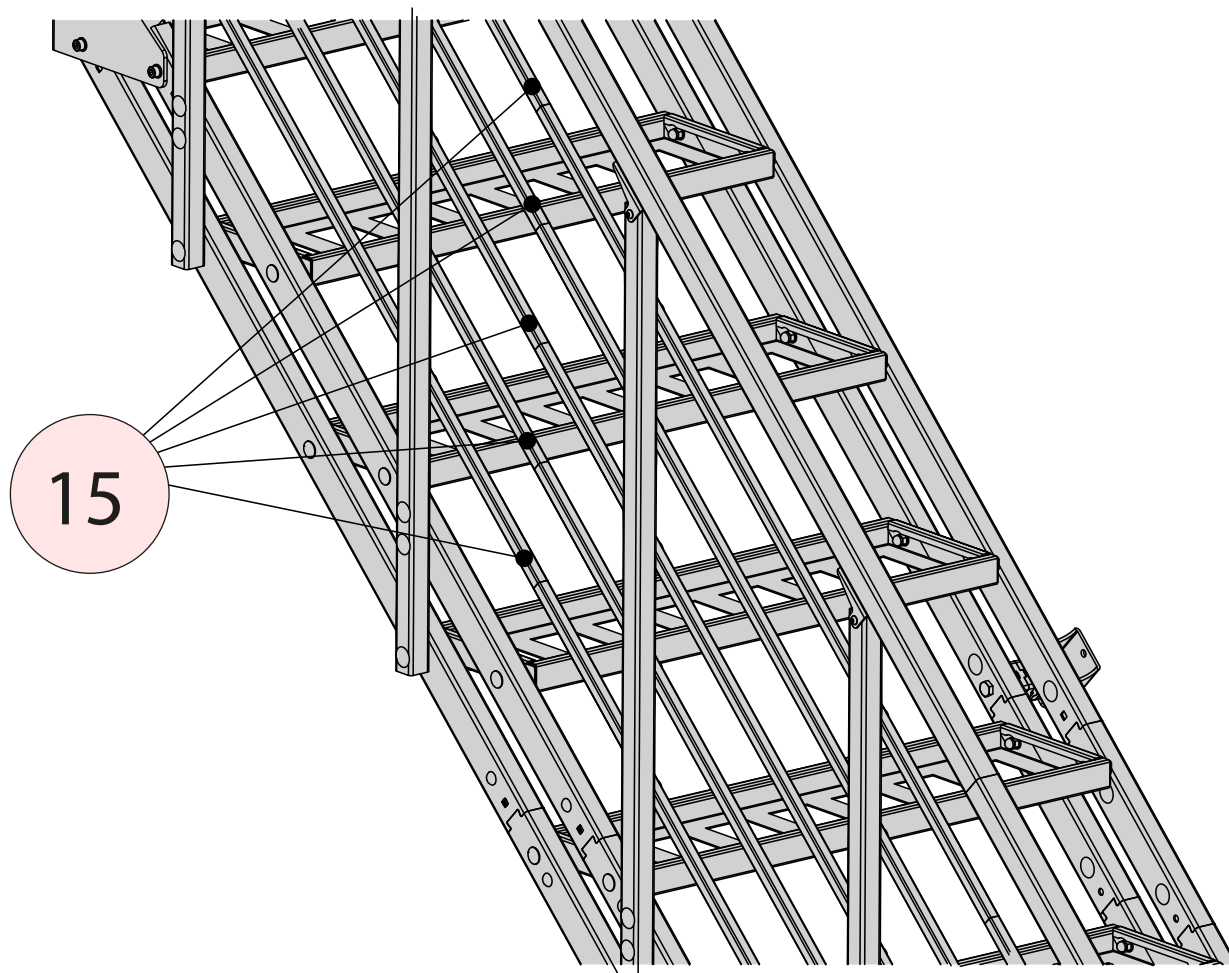
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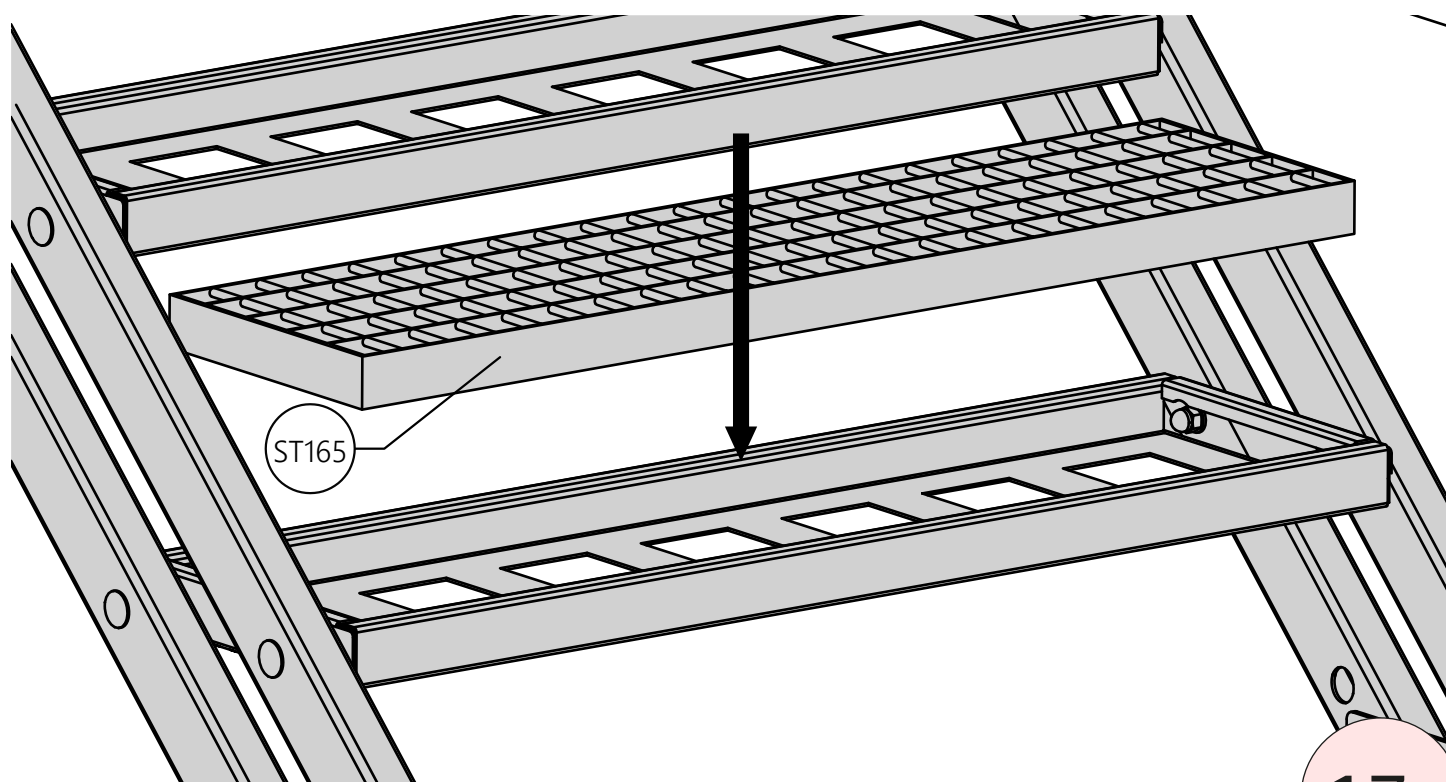
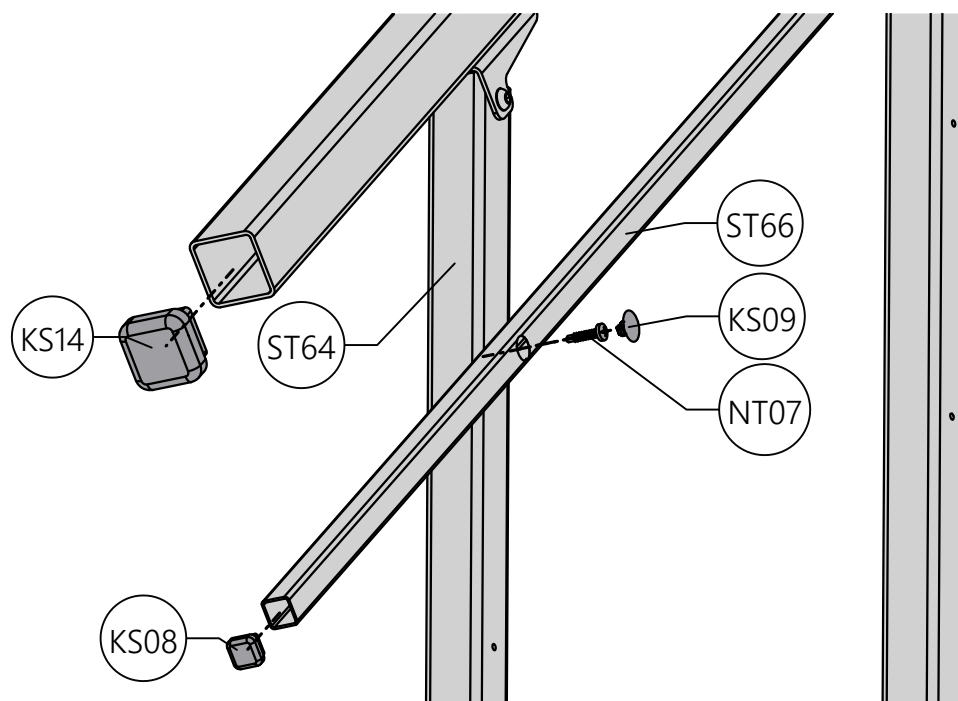
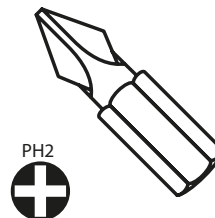


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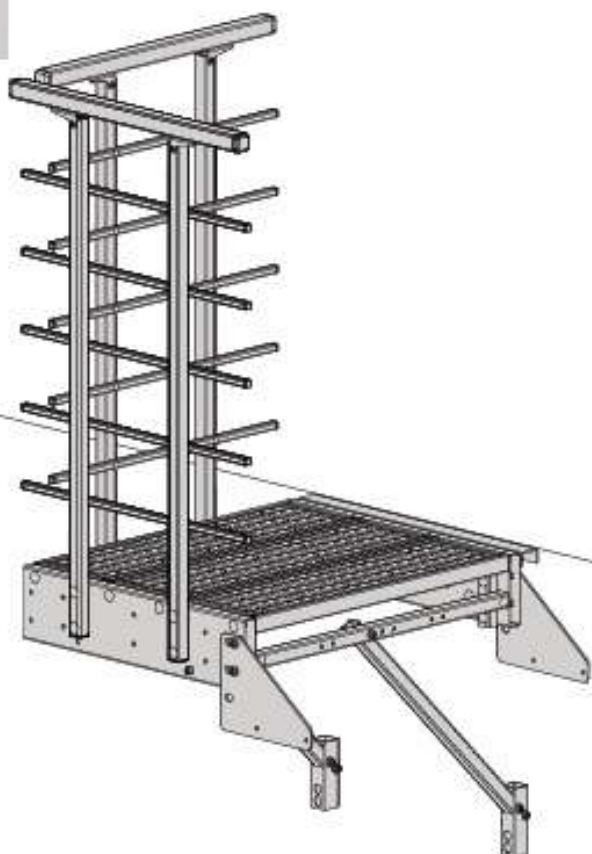




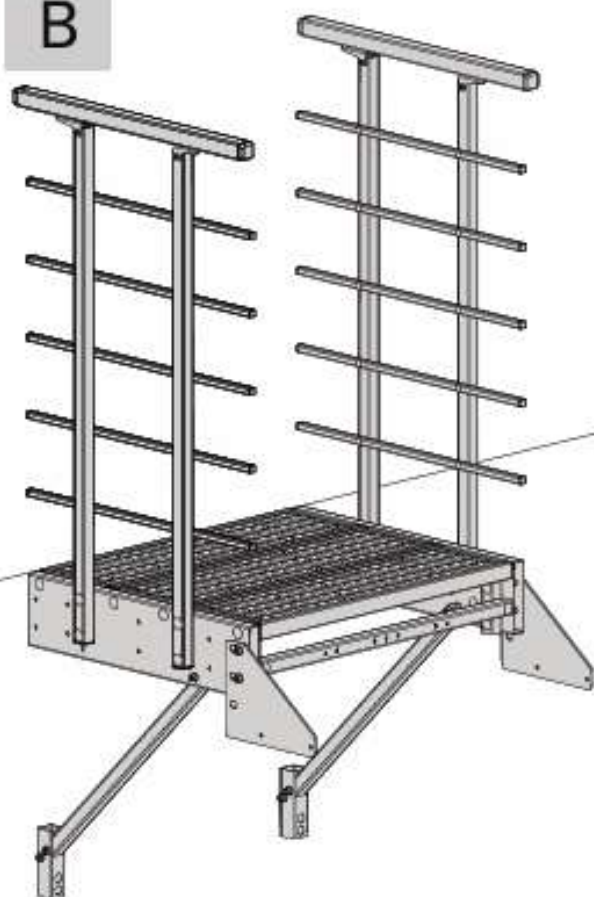


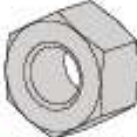


A



B



10x  D01 Ø12mm	20x  KS08 15x15mm	20x  KS09 Ø13mm	54x  KS10 Ø20mm
4x  KS14 35x35mm	4x  KS16 30x30mm	32x  NT07 Ø4.2x19mm	48x  NT24 M8
132x  NT26 M8 DIN125A	32x  NT42 M8x16mm	8x  NT45 M6	8x  NT50 M6 DIN125
22x  NT54 M8x55mm DIN6912	8x  NT68 M6x10mm	2x  NT87 M8x90 mm	4x  ST125
2x  ST150	1x  ST151 60x50x625mm	1x  ST151b 60x50x499mm	2x  ST151c

4x



ST152

30x30x115mm

2x



ST153

30x30x716mm

2x



ST154

30x30x693mm

4x



ST155

30x30x1066mm

2x



ST156

40x40x140mm

10x



ST157

15x15x625mm

2x



ST158

35x35x625mm

3x



ST159

3x



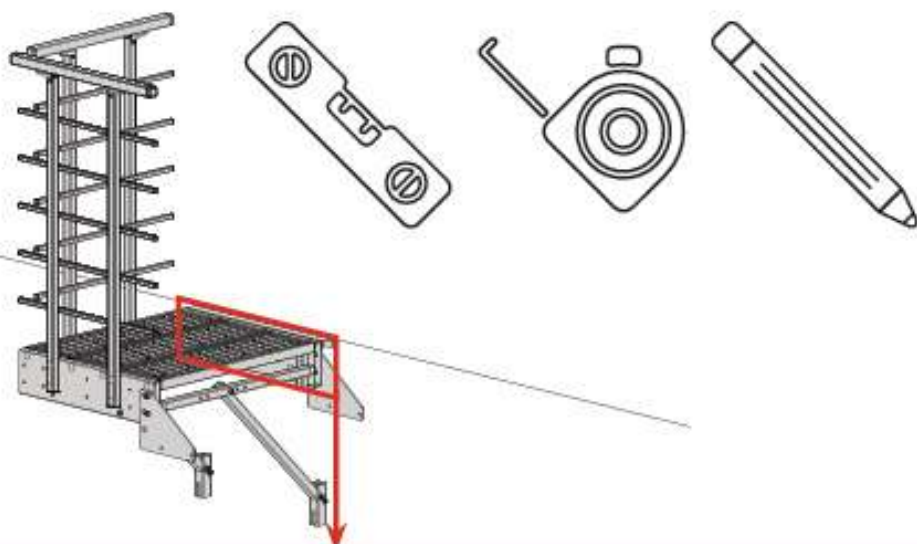
ST165a

1x

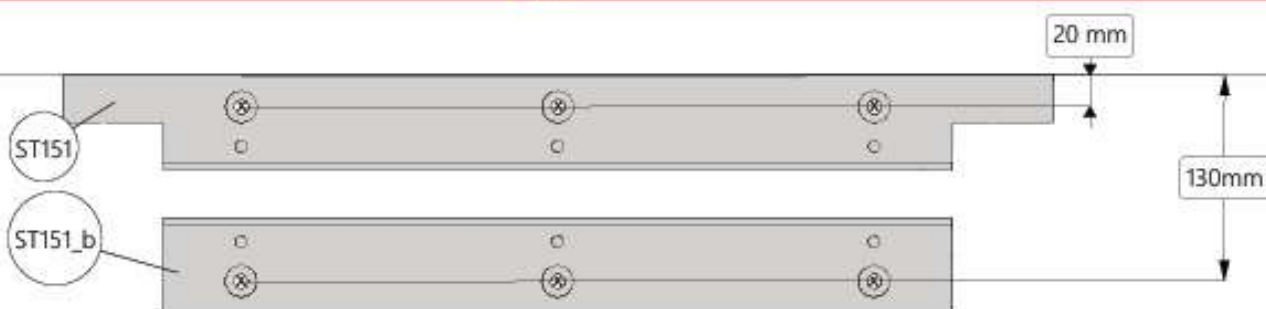


Lackflasche

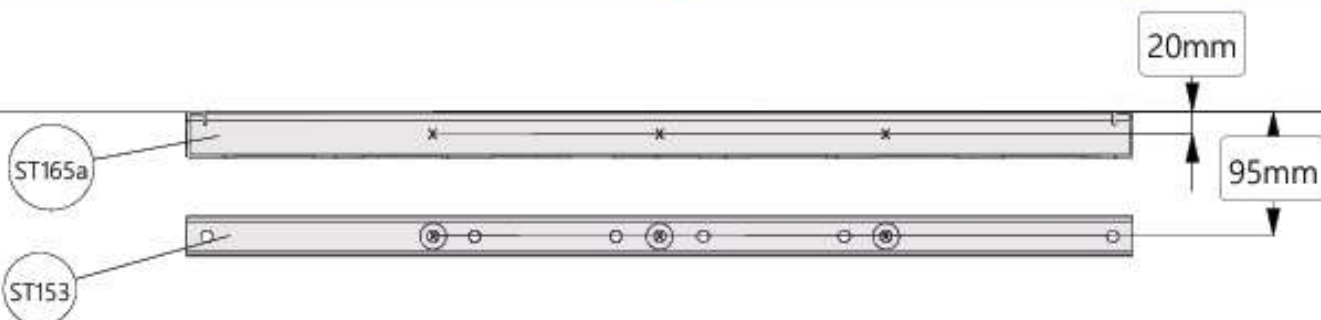
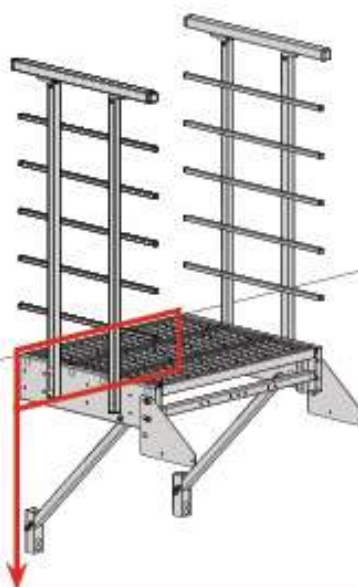
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1

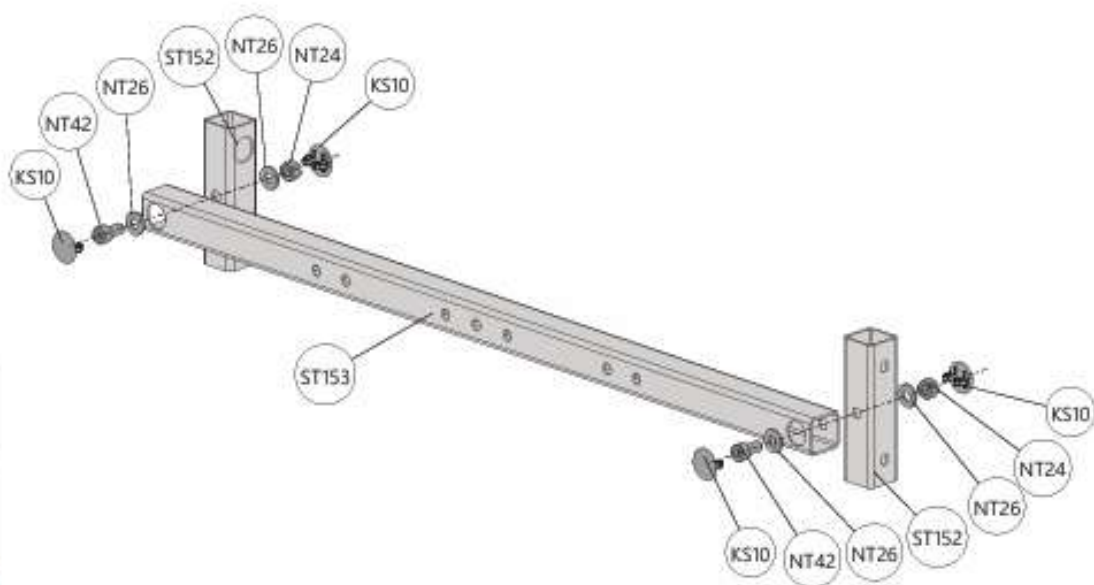
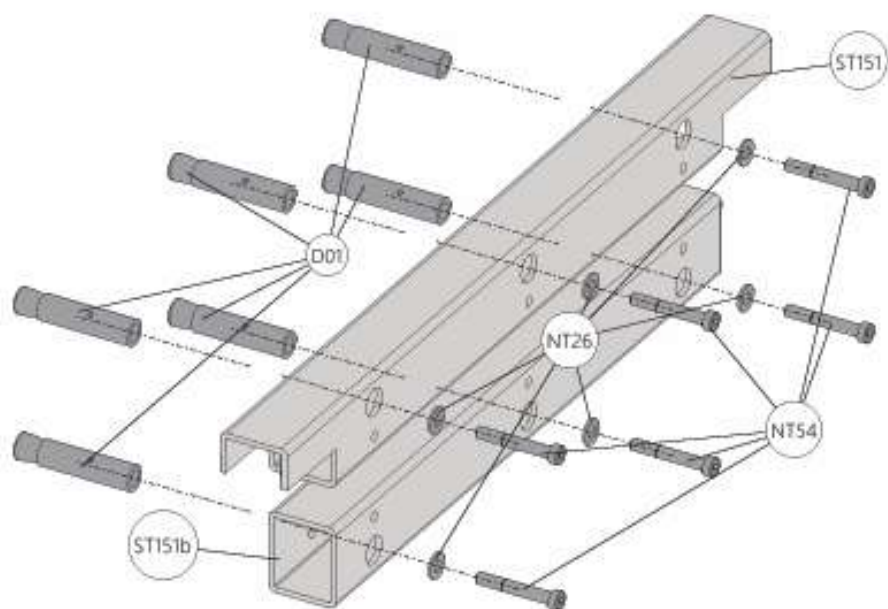


B



2

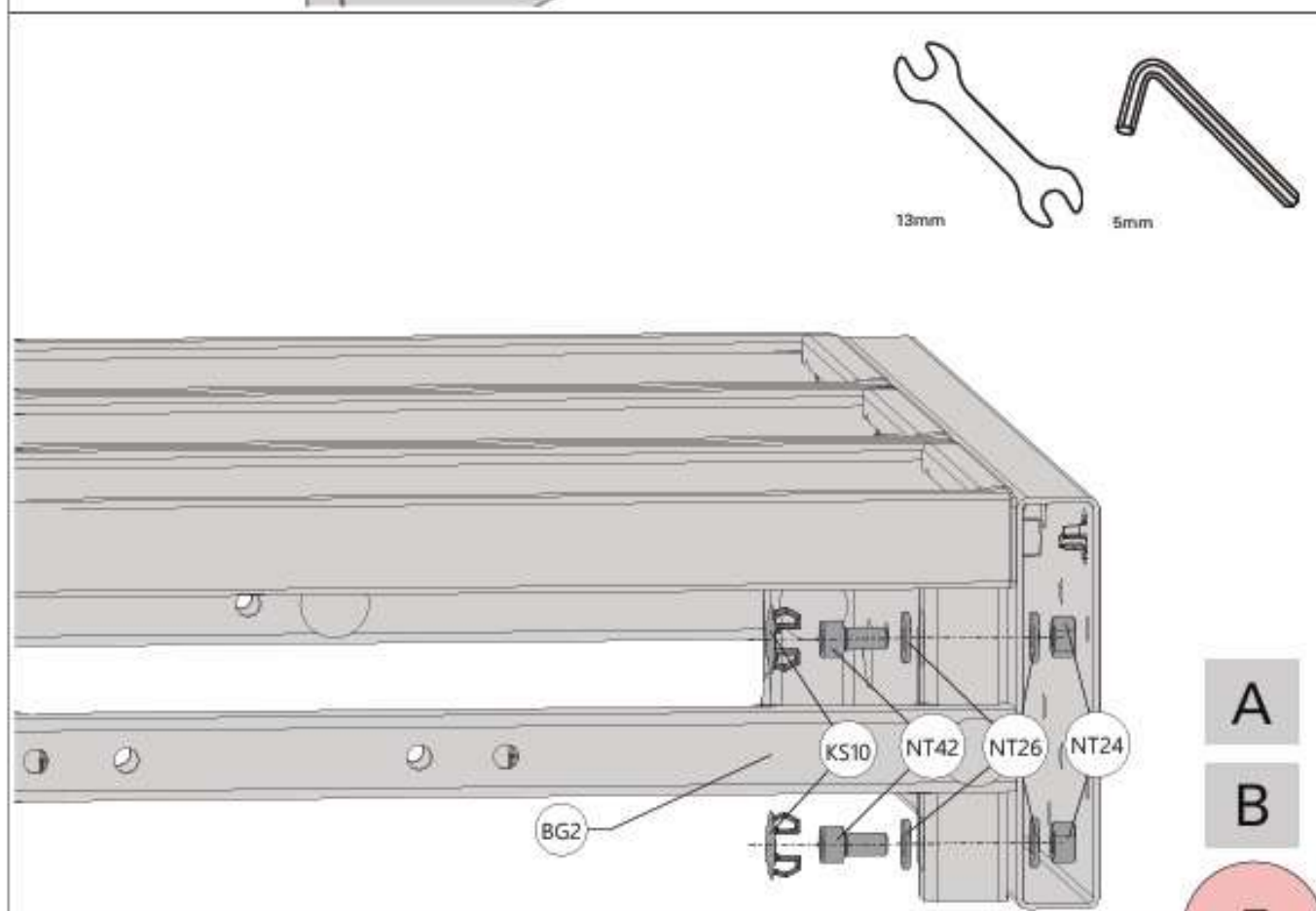
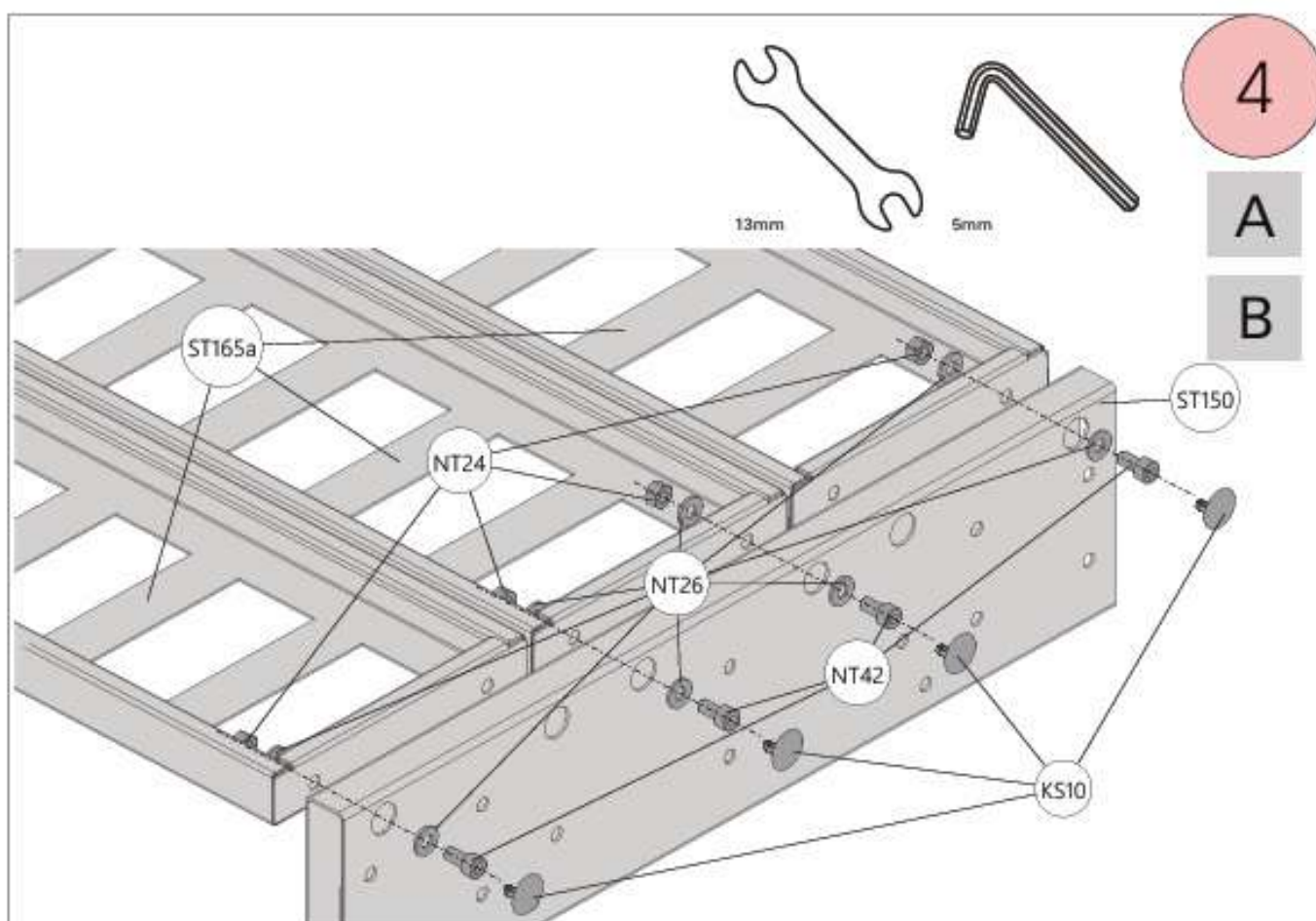
A



A

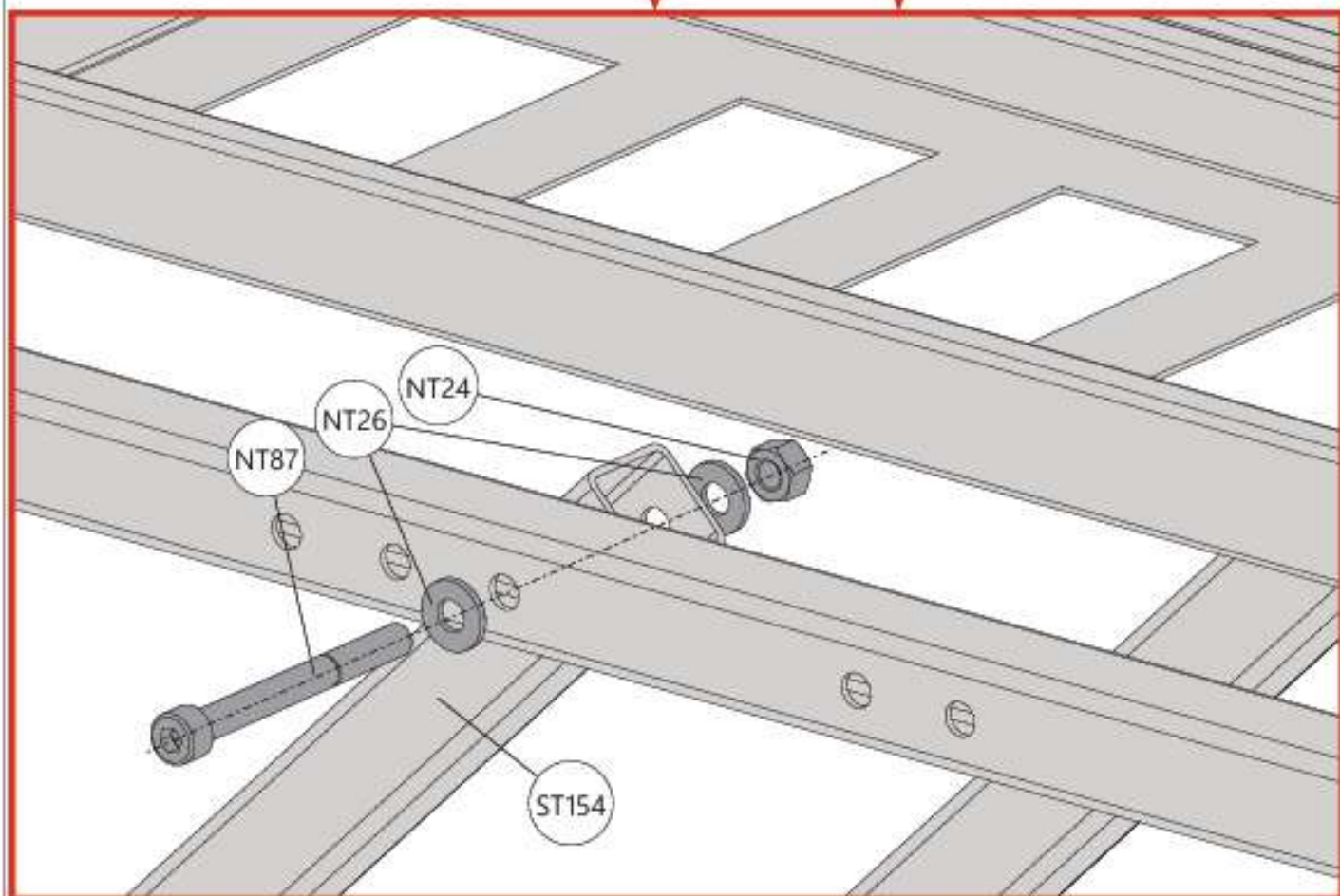
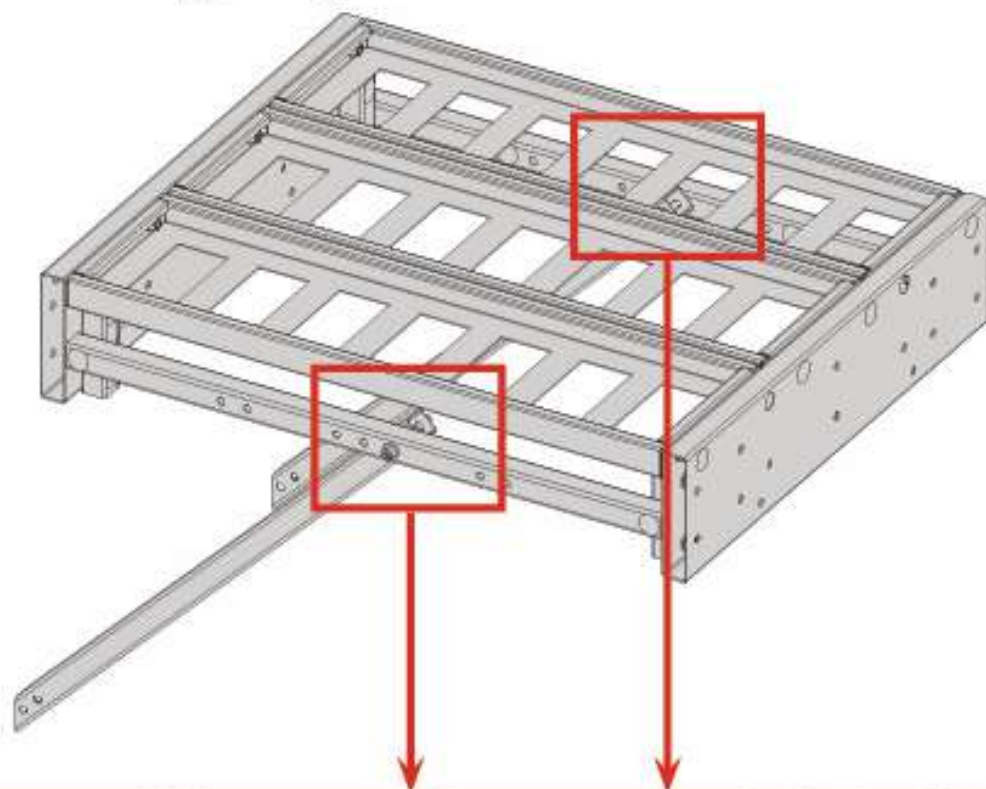
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3



6

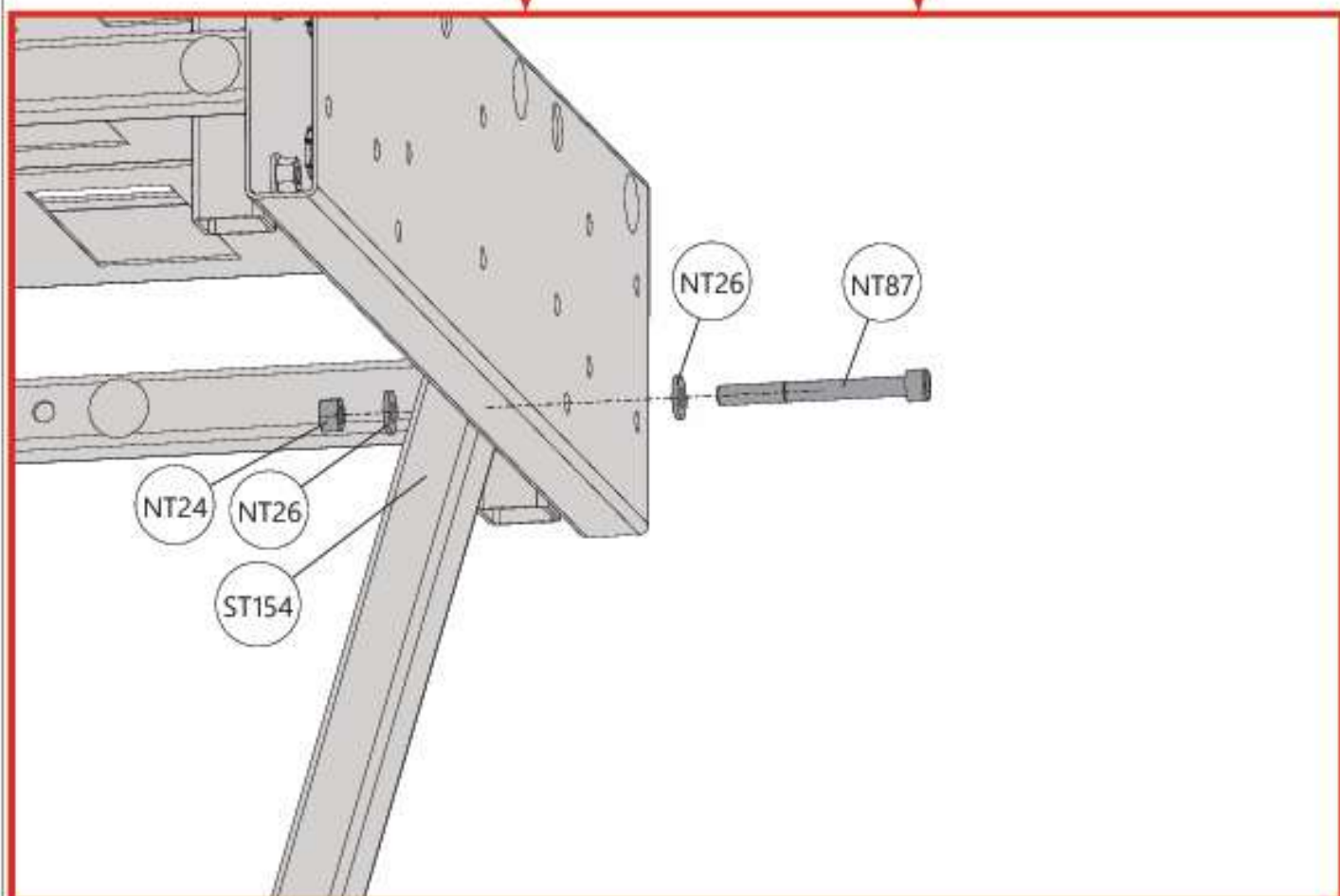
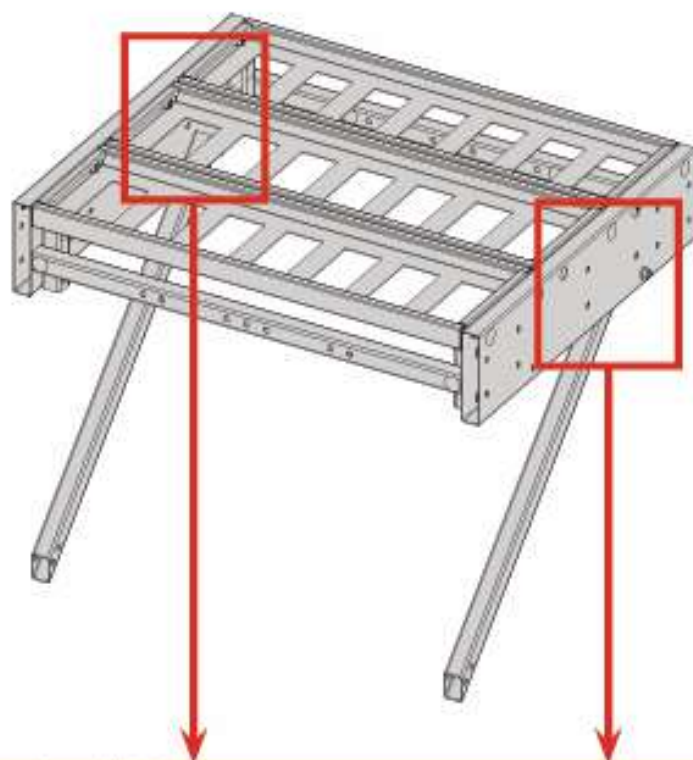
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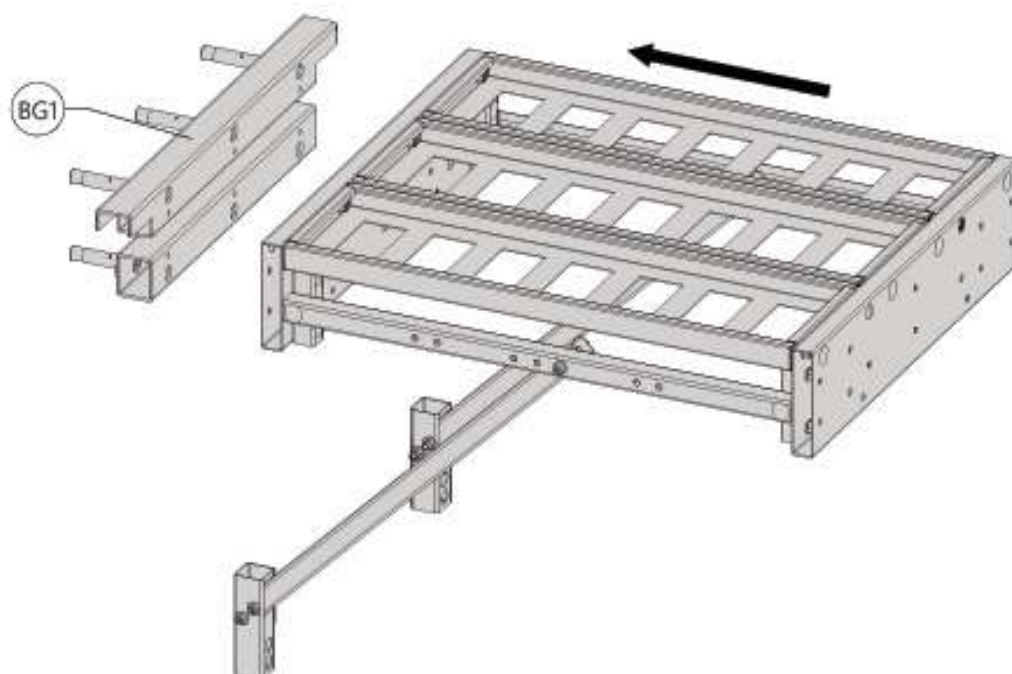
7

B



8

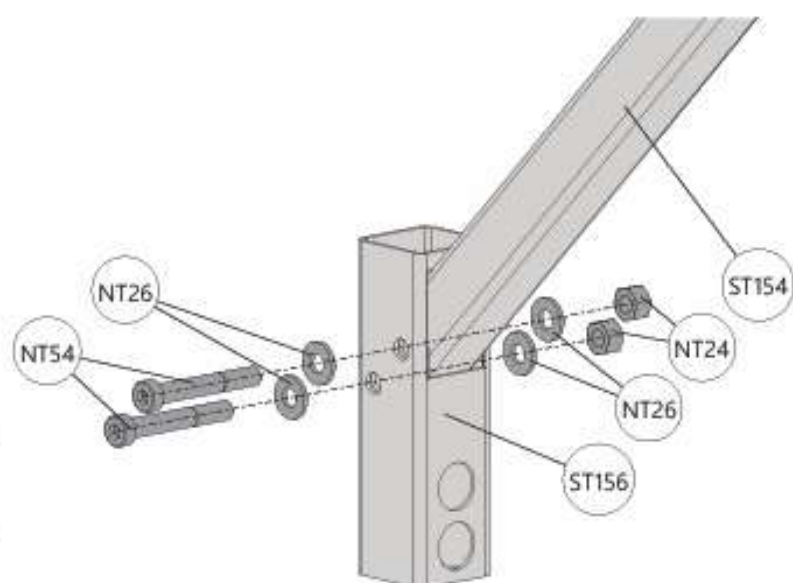
A



5mm



13mm



A

B

9



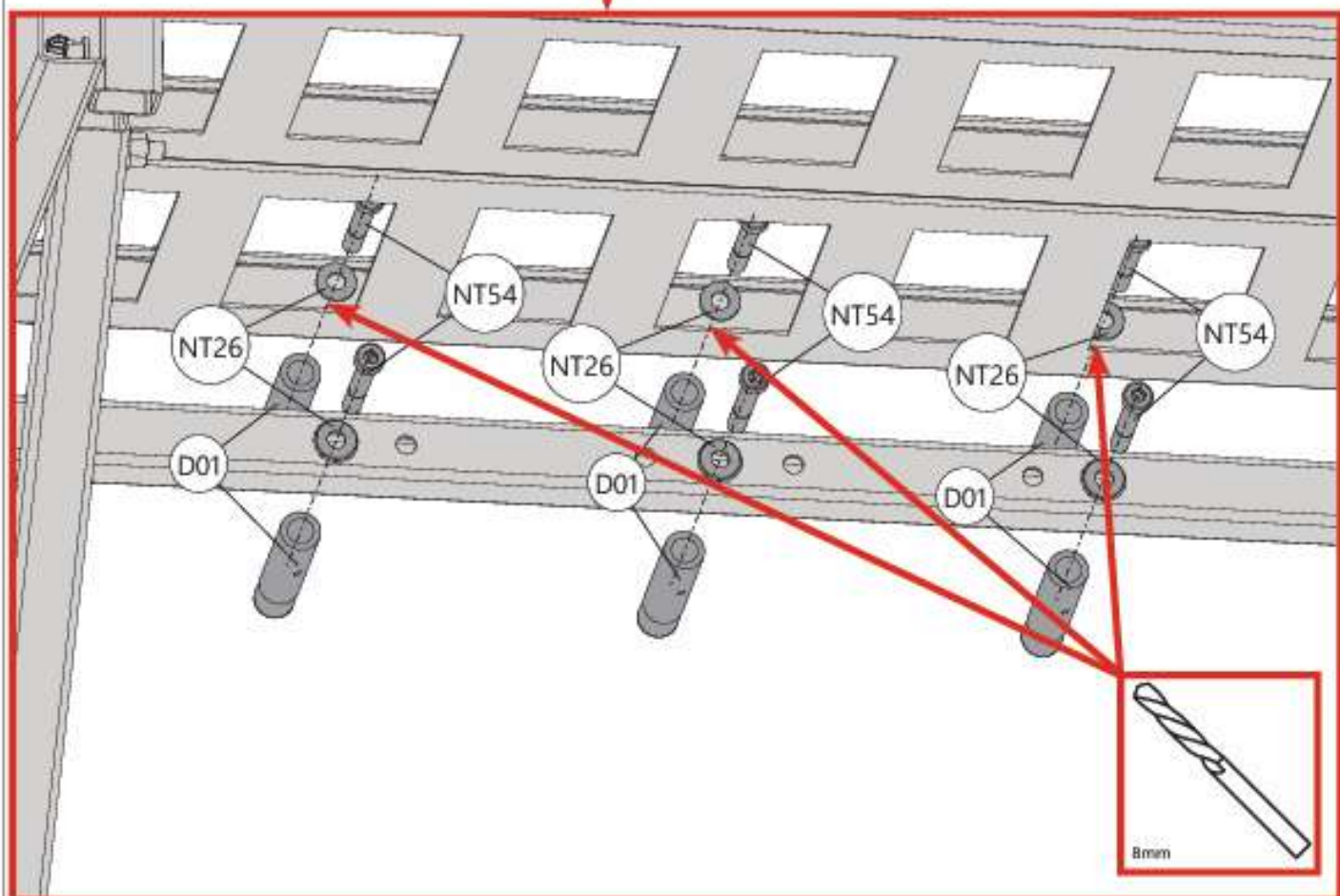
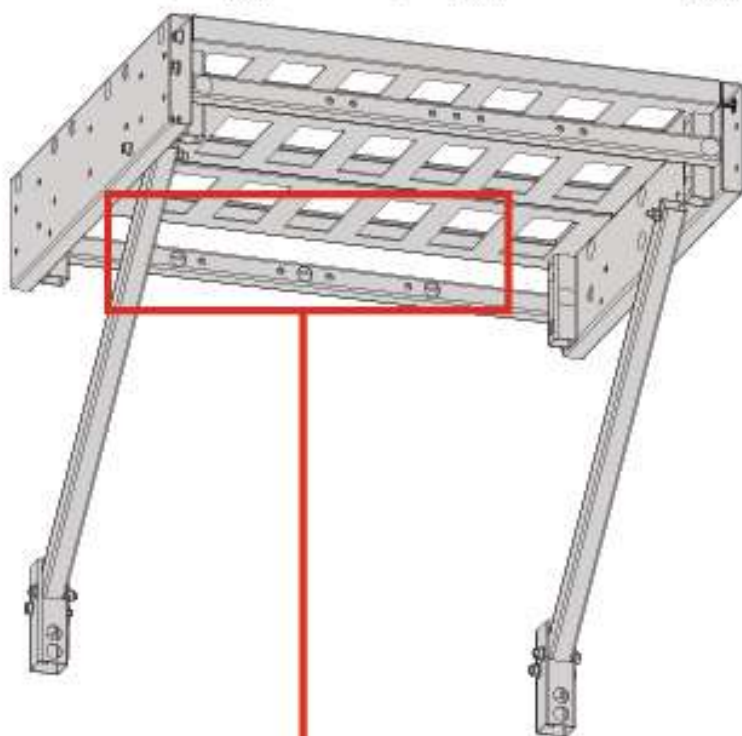
10

B

12mm

5mm

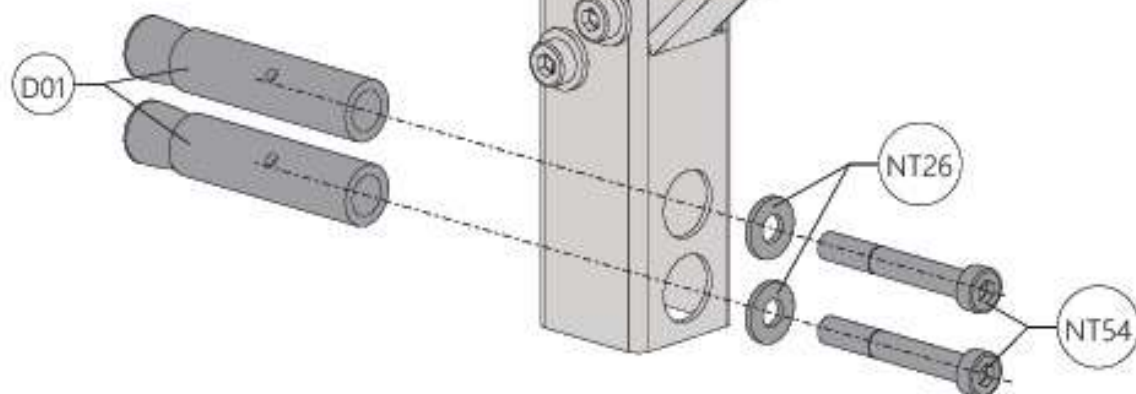
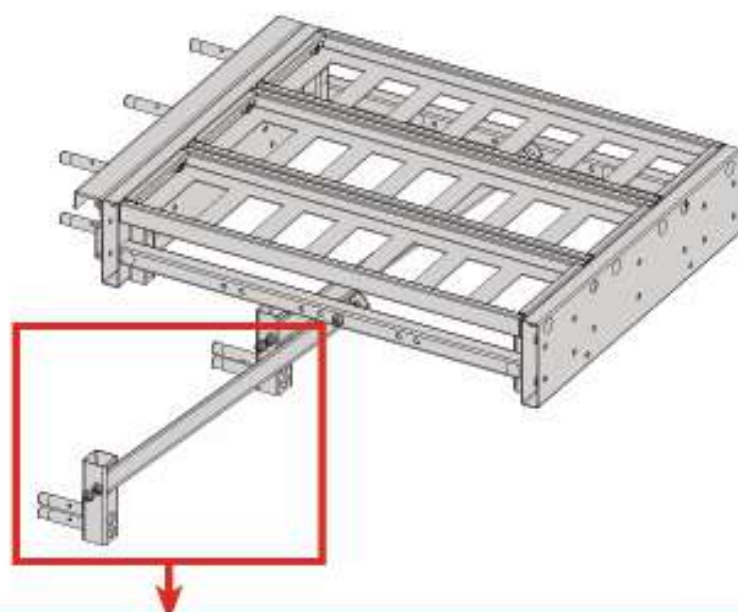
8mm



11

A

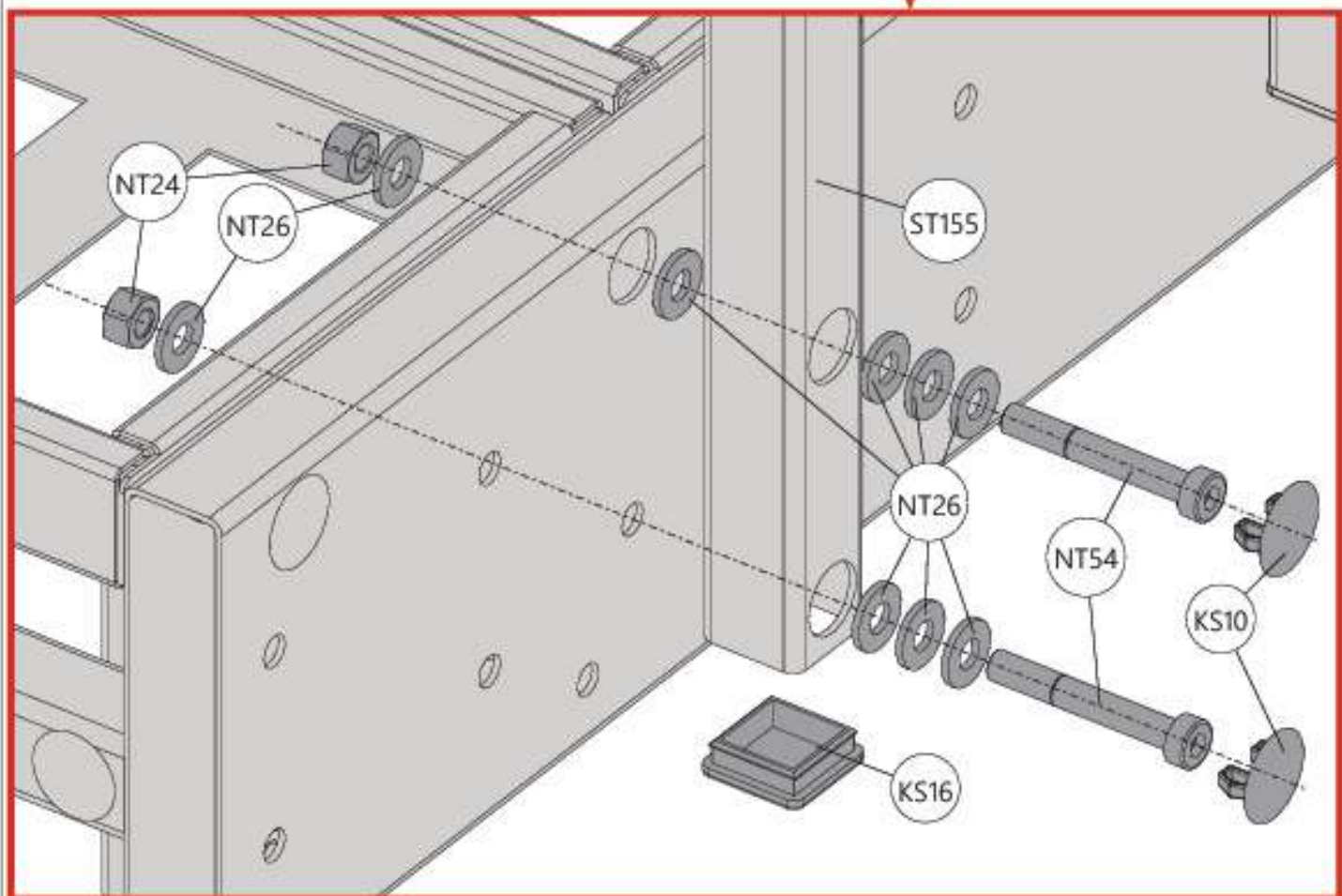
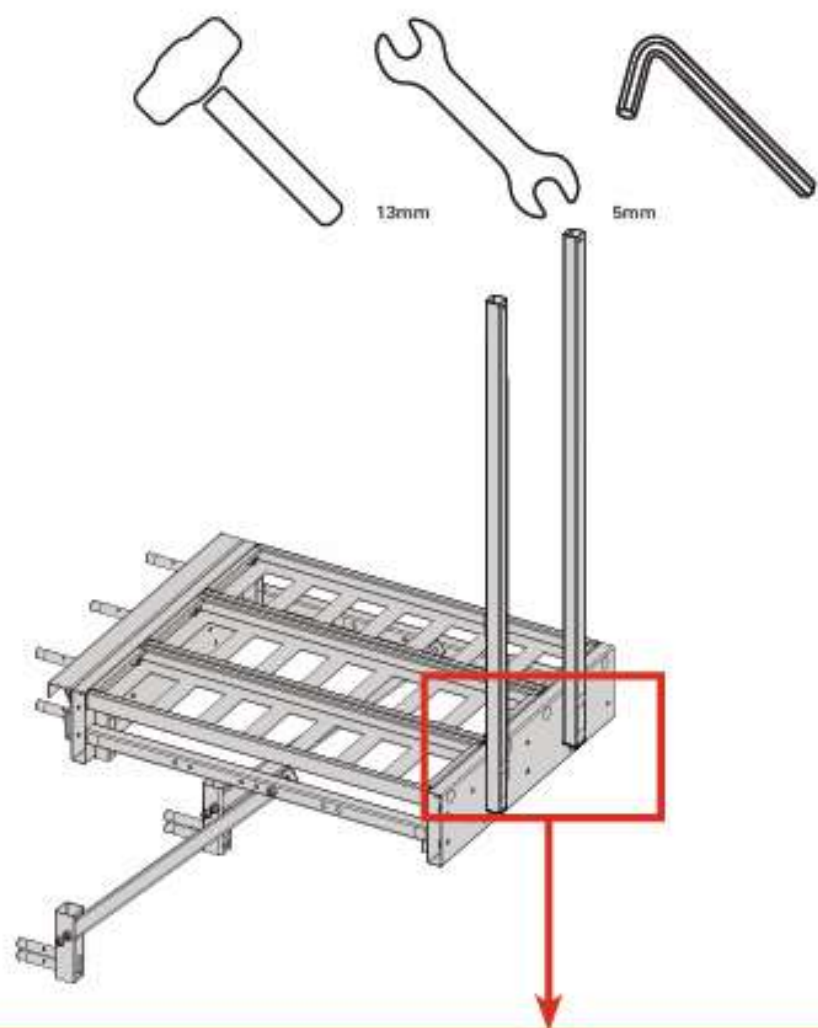
B



12

A

B



13

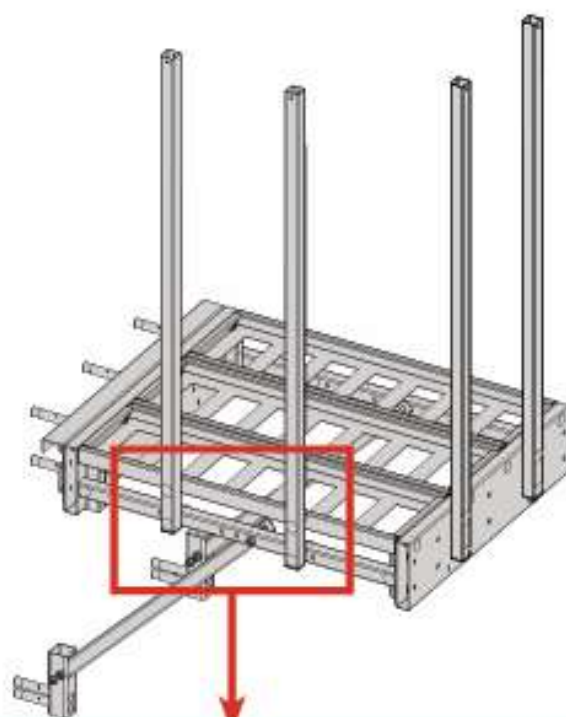
A



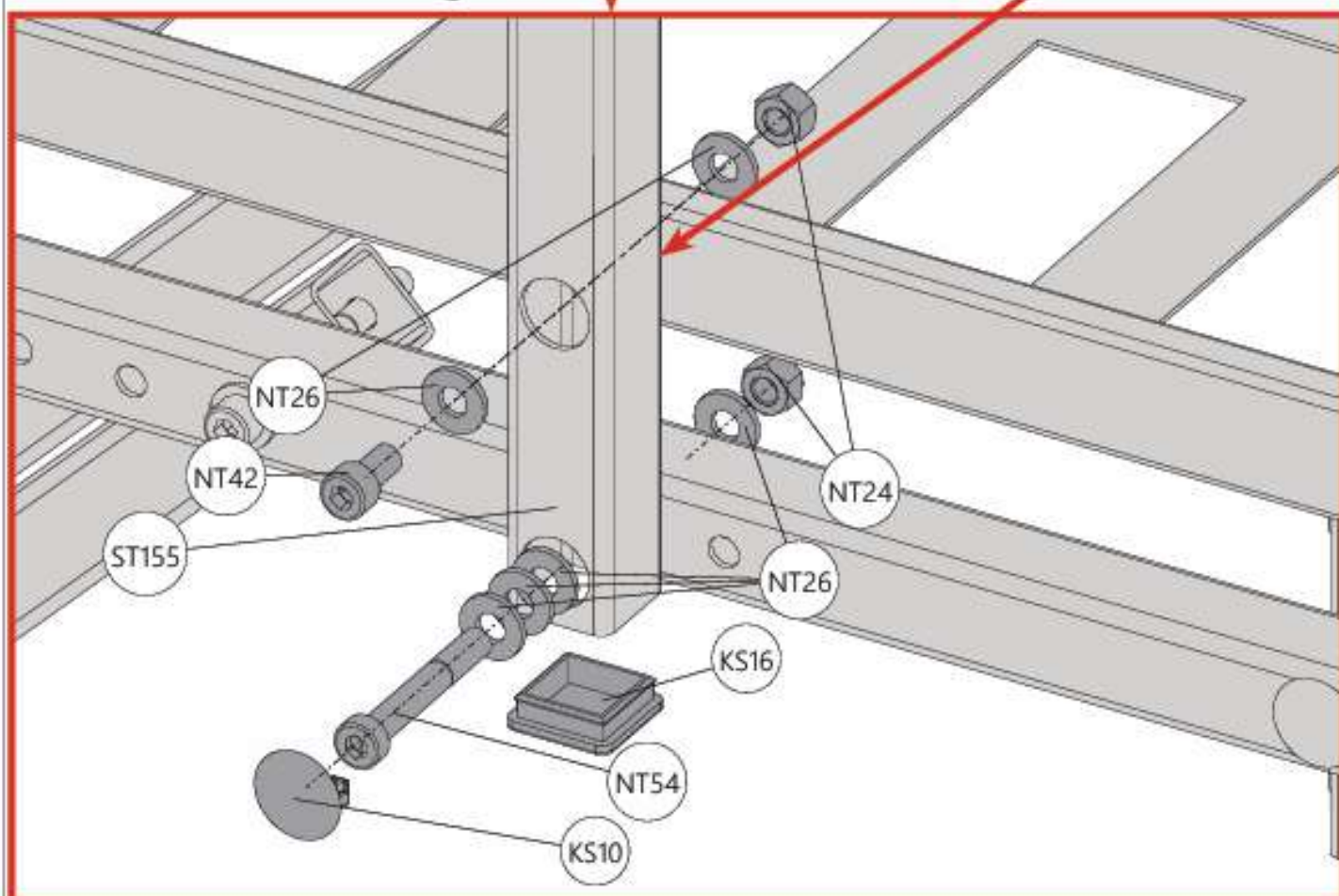
5mm



13mm

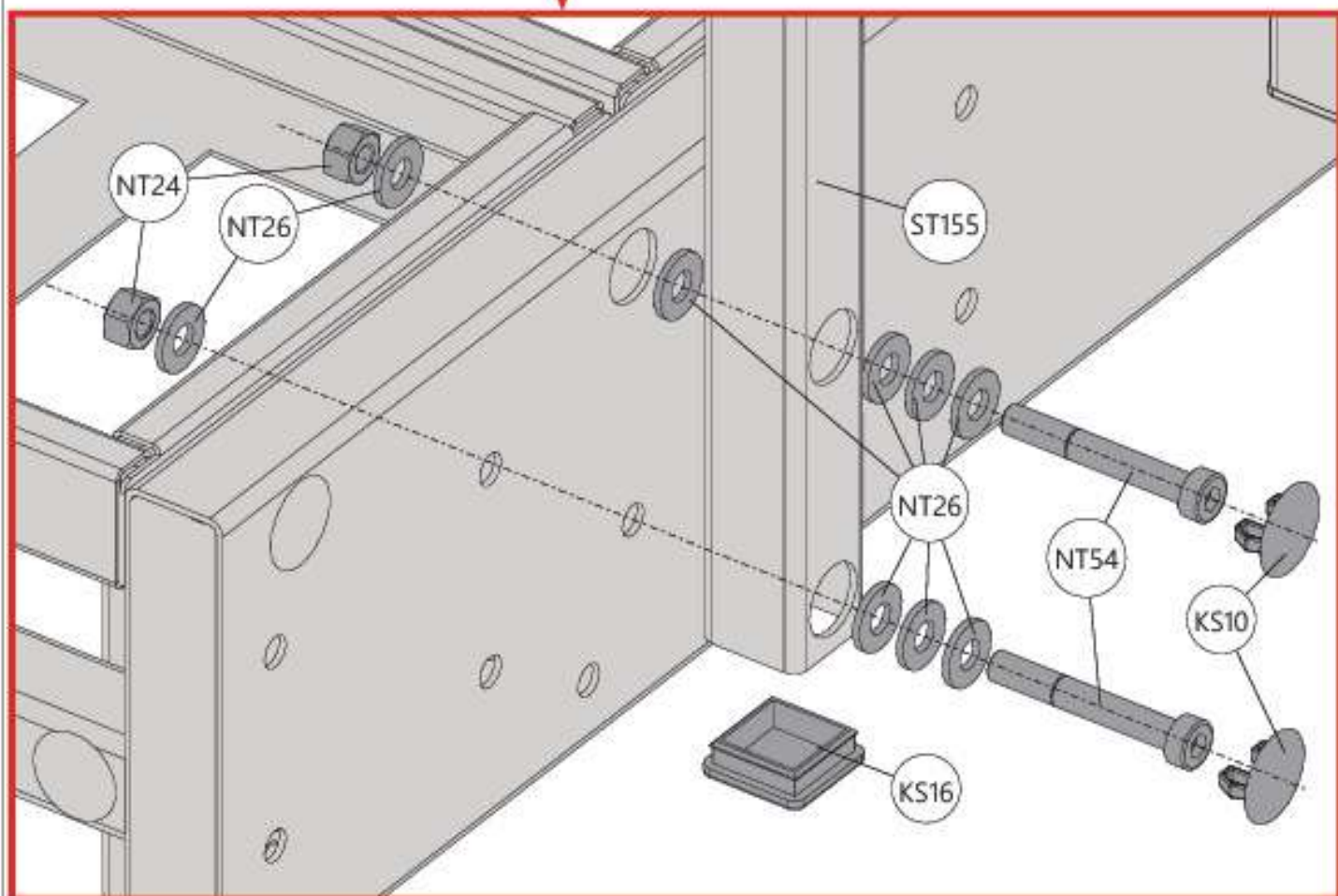
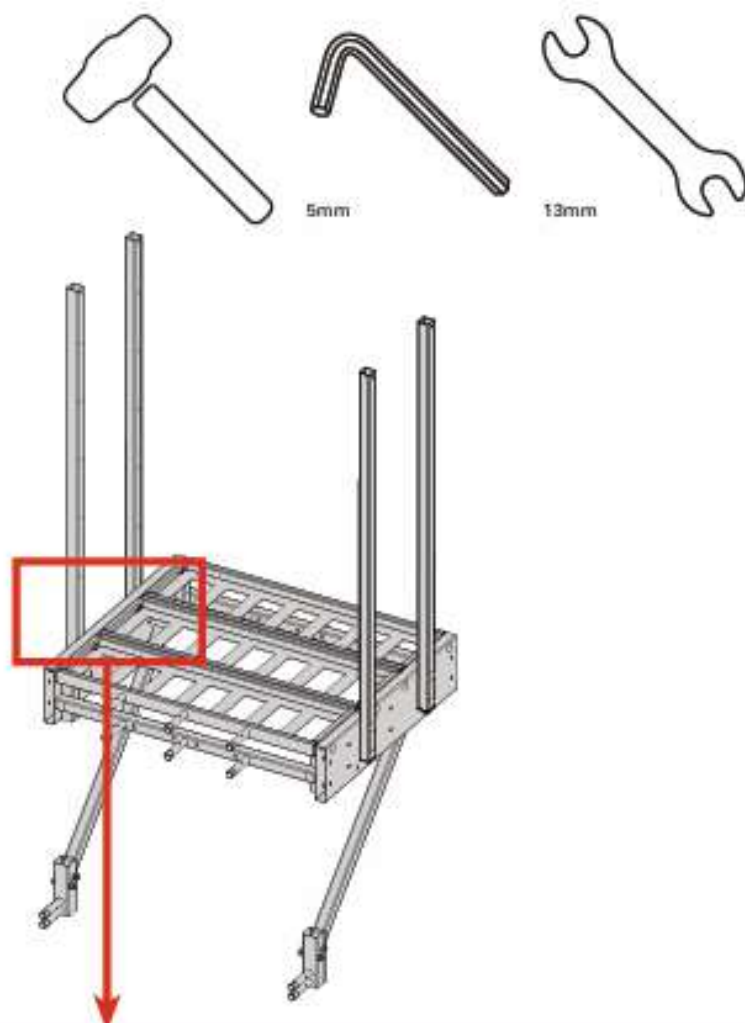


8mm



14

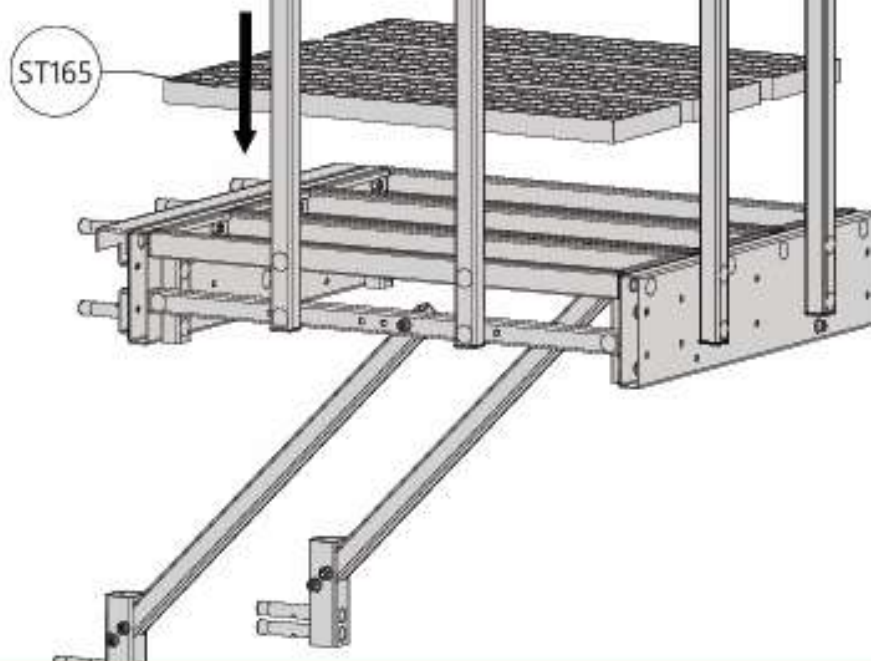
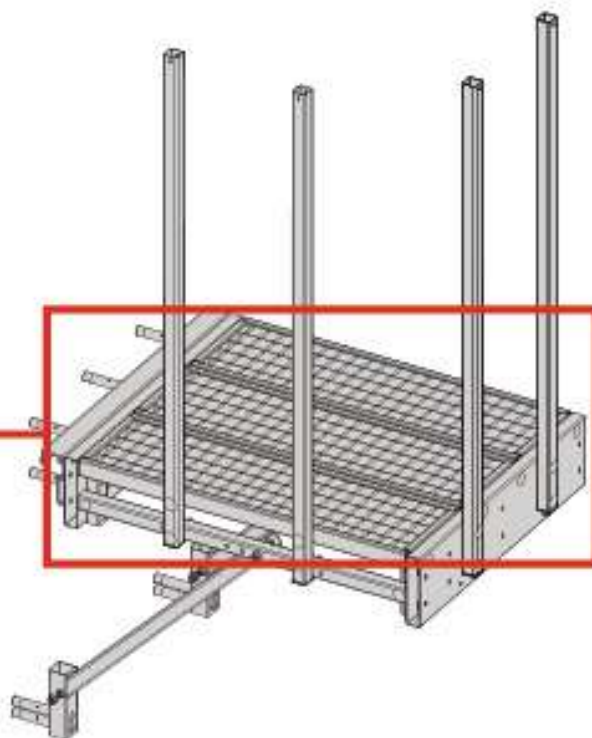
B



15

A

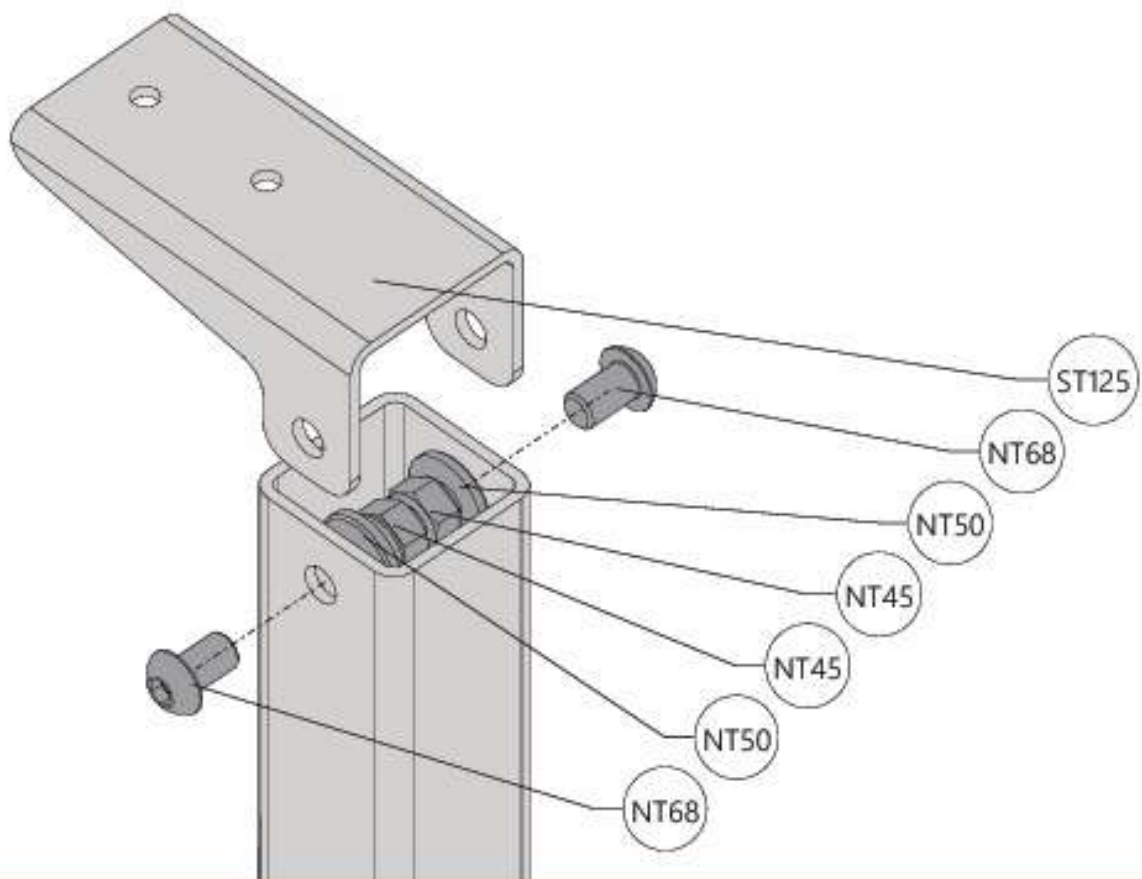
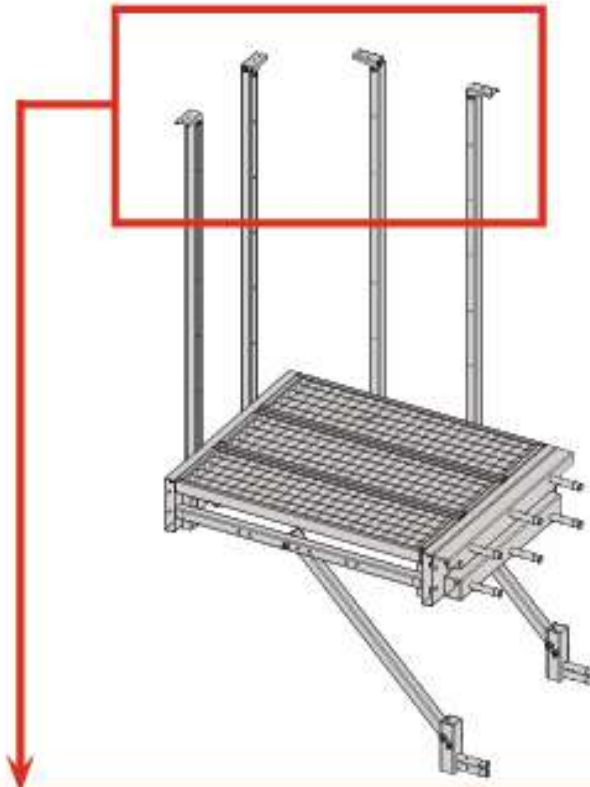
B



16

A

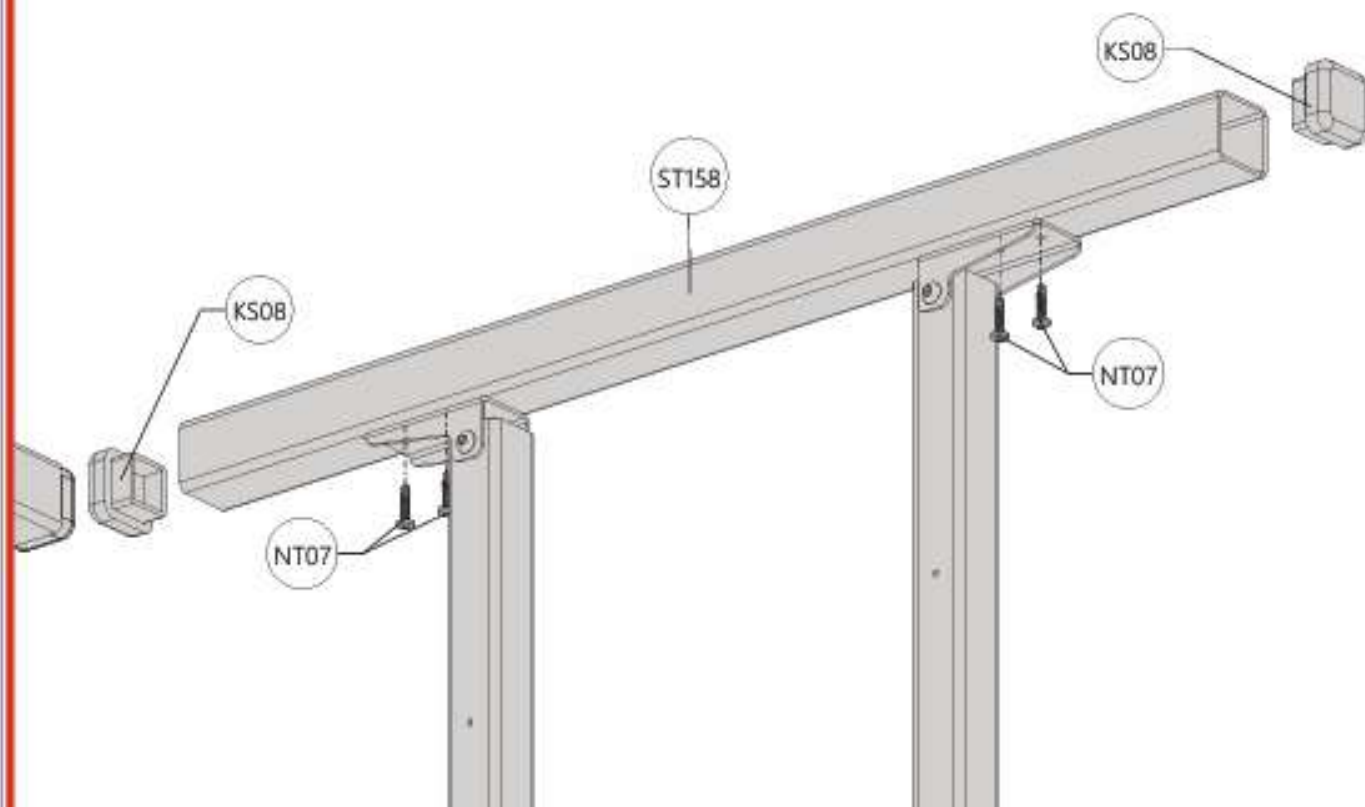
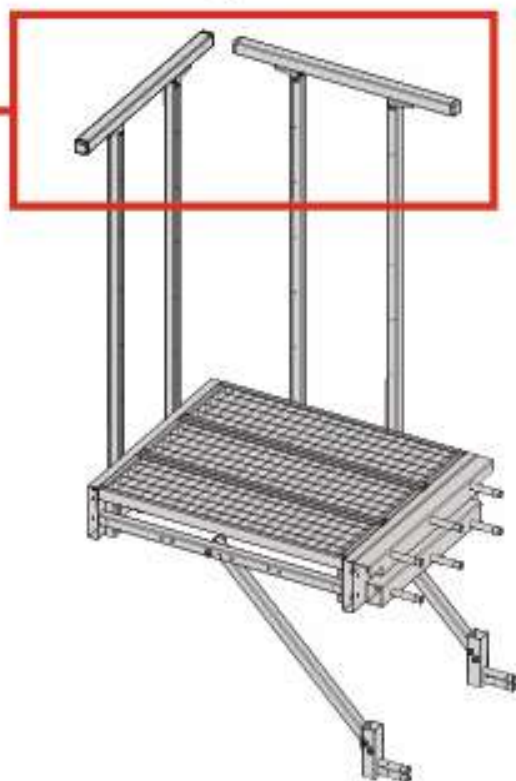
B



17

A

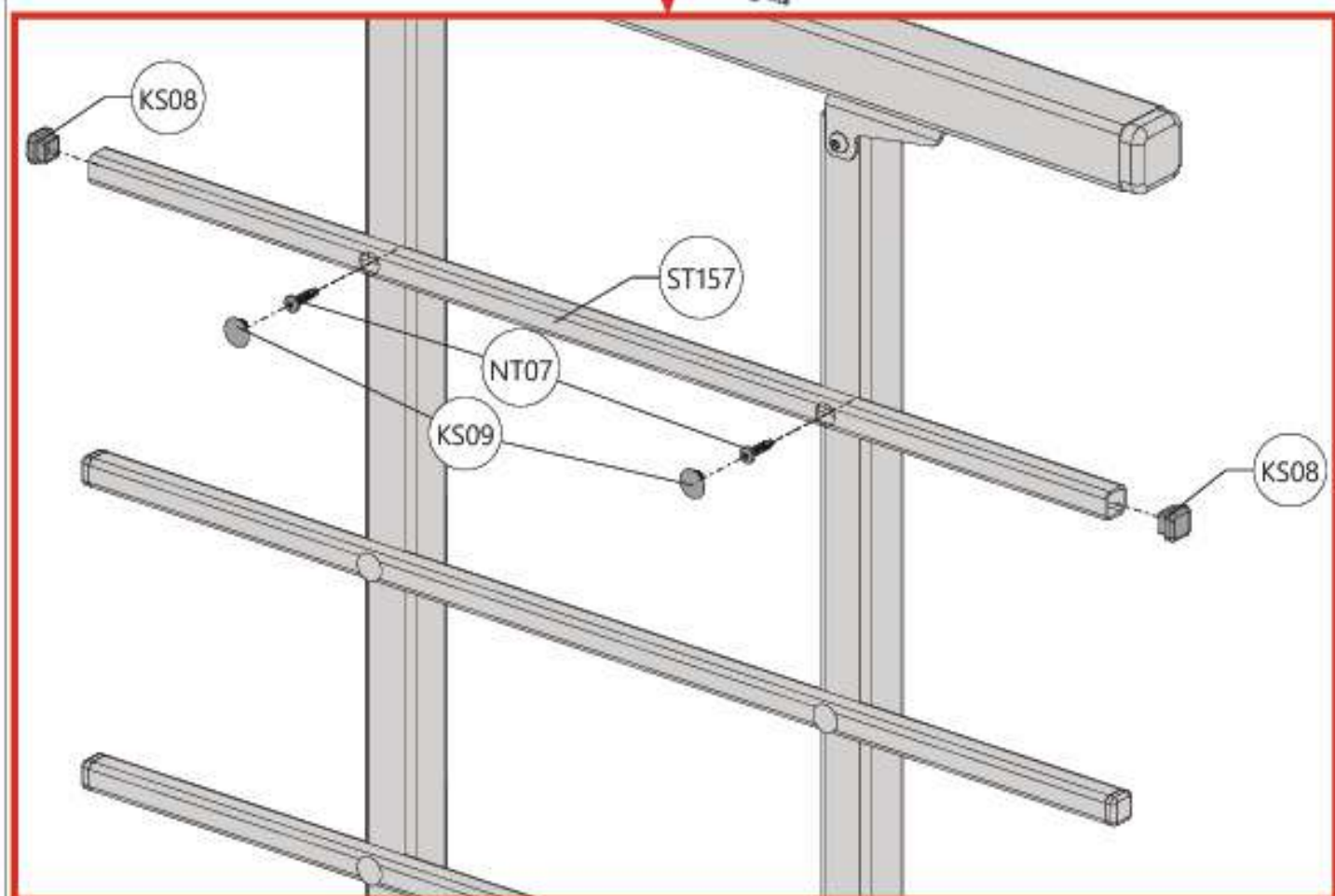
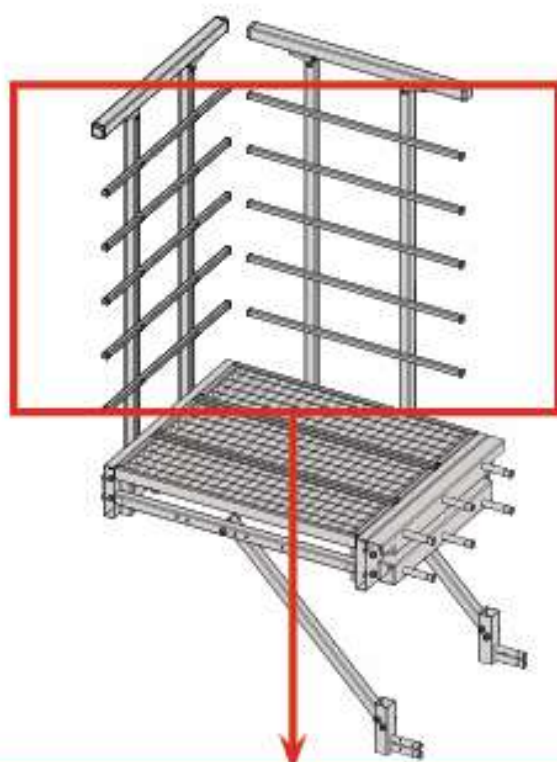
B



18

A

B



19

A

B

